



Development and Application of Brand-new Atmospheric Plasma Sources



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Plasma is the fourth state of matter



Plasma consists of ions, electrons, excited/nonexcited atoms/molecules and radicals.



Plasma has some different characteristics from normal gases.

Reactivity

Has chemical reactivity

Emissivity

Can emit light (~FIR~IR~visible~UV~EUV~)

Electric conductivity

Has electric conductivity and the degree is controllable

High temperature

Has very high temperature (over 10,000 K)

Plasmas around us

Natural :

- Lightning bolt
- Solar wind
- Aurora



Artificial :

- Fluorescent tube
- Neon sign
- Plasma display
- Xenon discharge light



Characteristics of plasma

Reactivity

Can generate dense high reactive species (radicals, ions, electrons,,).
→ Semiconductor processing (CVD, etching)
→ New material processing (CNT, DLC)

Emissivity

Can emit light (~FIR~IR~visible~UV~EUV~)

The wavelength is depend on the gas species and the temperature
→ PDP, Light source, Laser, Elemental analysis

Electric conductivity

Has electric conductivity and the degree is controllable
(depend on the temperature)
→ Plasma switch

High temperature

Has very high temperature (over 10,000 K) (Combustion : below 3,000 K)
In the nuclear fusion plasma it is higher than 10,000,000 K.
→ Decomposition of industrial wastes
→ Cutting of high melting point material, Nuclear fusion

Generation method of plasmas

In industrial use, plasma generation method is chosen according to demand of plasma pressure, temperature, purity, kind of gas,,,

- ◆ **Discharge frequency**

DC ~ HF (kHz) ~ RF (MHz) ~ Microwave (GHz) or HV pulse

- ◆ **Discharge type**

Electrode, Barrier, Colona, Inductive,,,

- ◆ **Pressure**

Vacuum ~ Low ~ **Atmospheric** ~ High pressure



It's very special !

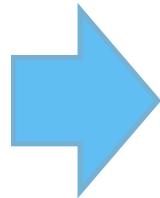
Why atmospheric plasma is so special ?

Merits

- (1) Eliminate vacuum chamber, pumping system → **Low cost**
- (2) Eliminate pumping → **Continuous processing**
- (3) High density plasma → **High speed processing**
- (4) Applicable for large targets → **Car, Airplane**
- (5) Applicable for heat-sensitive targets → Skin, Cells, Plants**



Low pressure



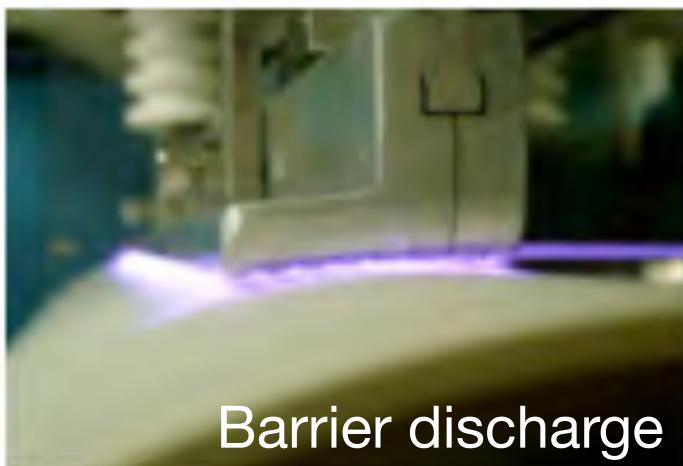
Atmospheric



Suitable for biological/medical applications

Atmospheric low temperature plasmas

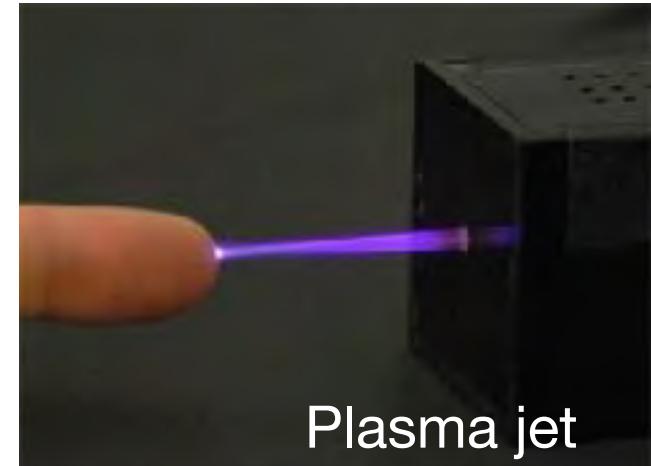
Atmospheric plasma research has been widely spread because
Low Temperature Plasma could be generated.



Barrier discharge



Corona discharge



Plasma jet

Applications :

Improvement of

✓ Adhesion

✓ Paintability

Sterilization

Merit:

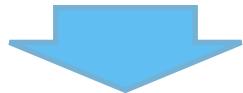
- ✓ Low temperature
(room temp $\sim 200^{\circ}\text{C}$)

Problems:

- ✓ Limitation of target size/material
- ✓ Limitation of plasma gas
- ✓ Temperature is not controllable

Our atmospheric DAMAGE-FREE plasma sources

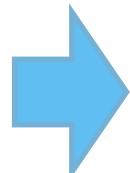
- ✓ Low temperature
- ✓ No electric shock



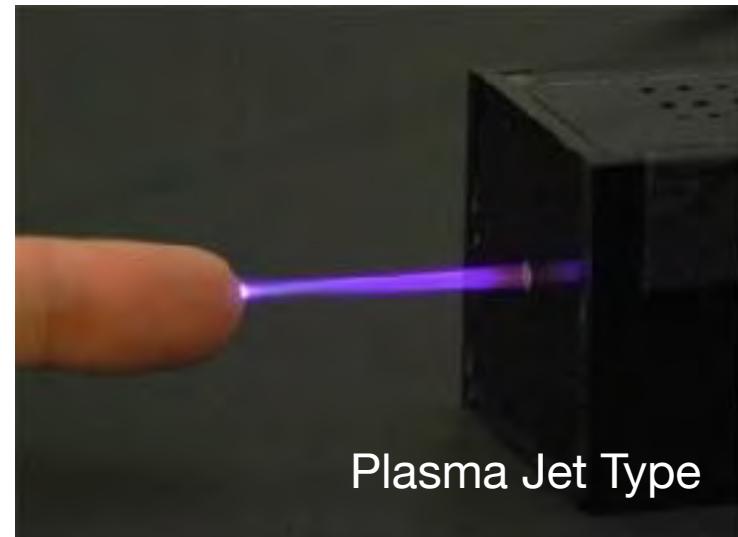
Damage-free plasma



It's touchable !



Applicable for living body/
metal/plastic/paper/textile.



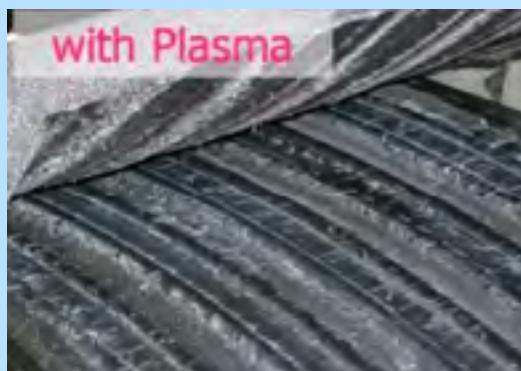
Applications of atmospheric low temperature plasma



Surface modification



Agriculture



High strength bonding

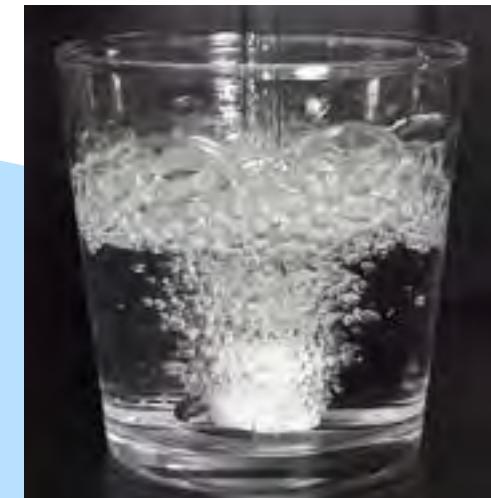
Atmospheric Low
Temperature Plasma



Gas decomposition



Hemostasis



Disinfection



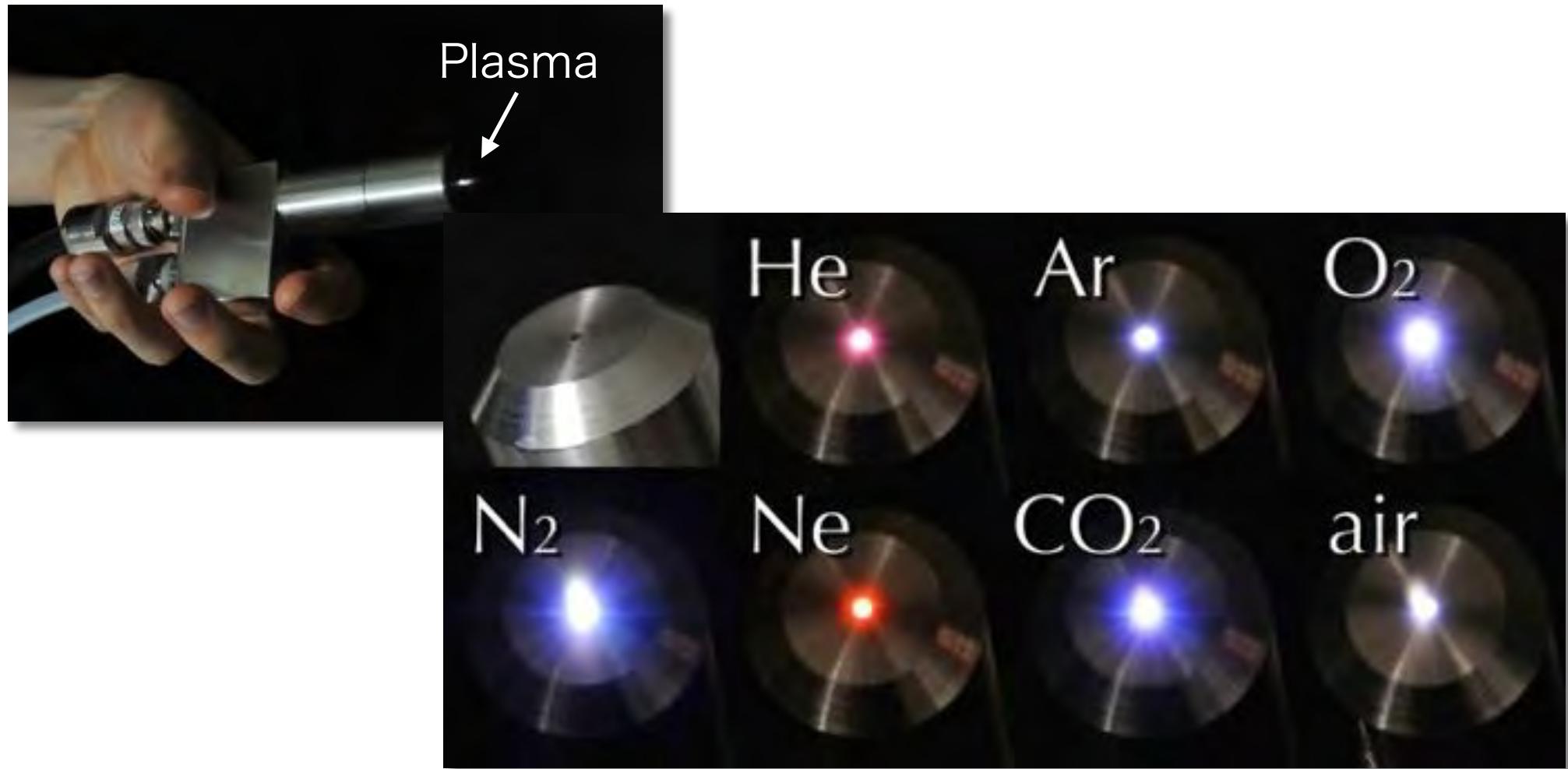
High sensitive analysis

Two problems of common low temperature plasma sources

1. Limitation of plasma gas

2. Temperature is not controllable

Atmospheric MULTI-GAS plasma jet

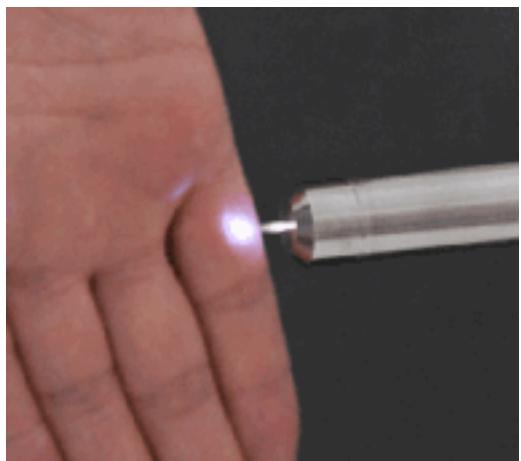


Each gas produces a plasma with different characteristics.

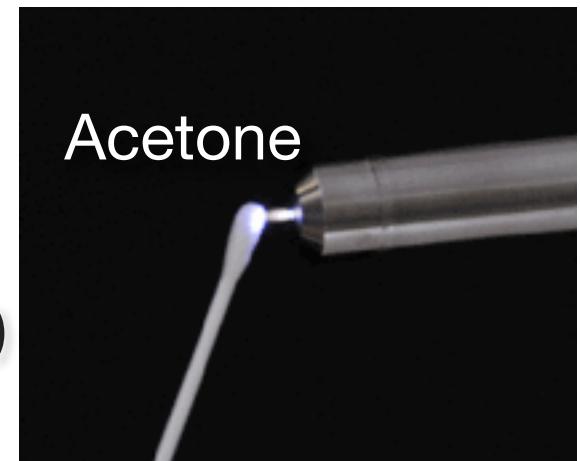


Appropriate gas composition must be selected for each application.

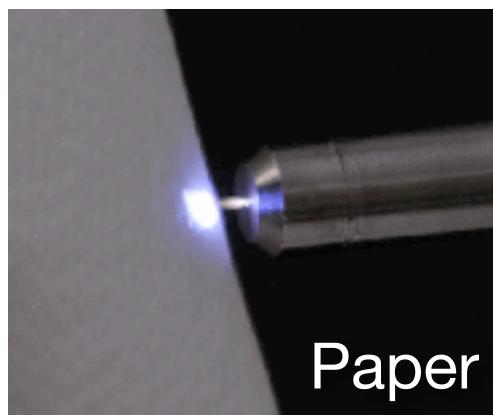
Irradiation of damage-free multi-gas plasma jet



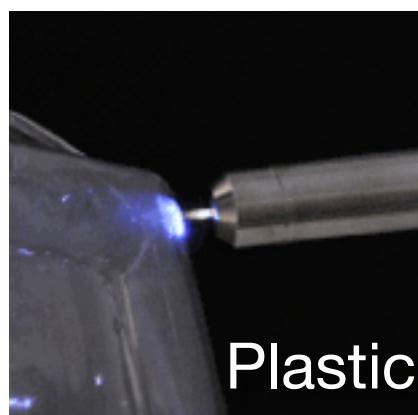
✓ You can touch the plasma (left)



✓ Not ignite acetone (right)



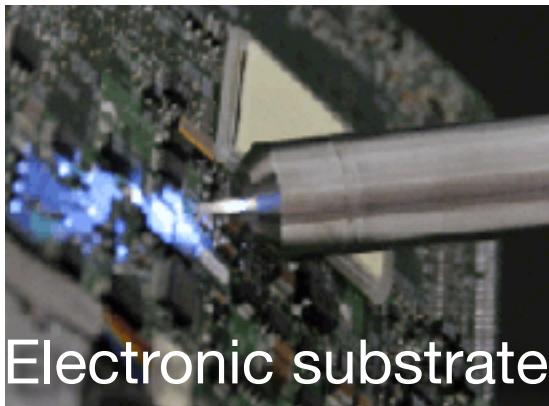
Paper



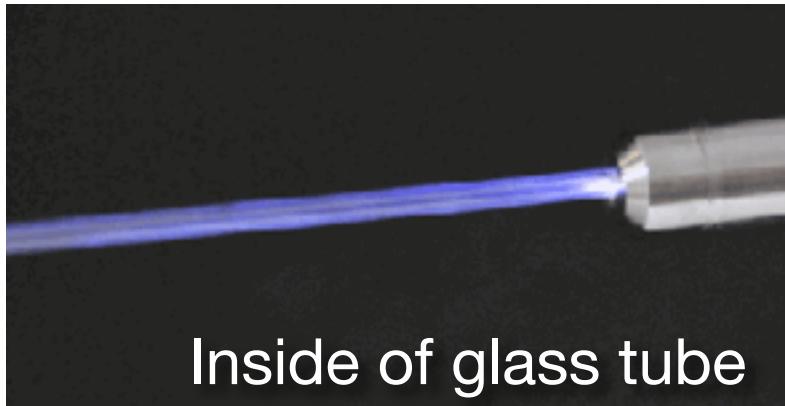
Plastic



Glass



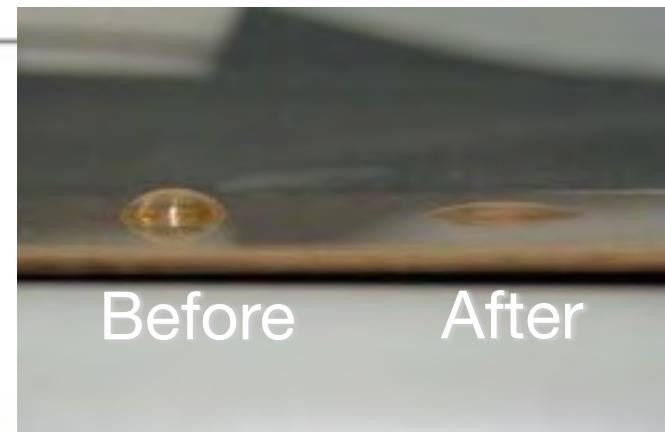
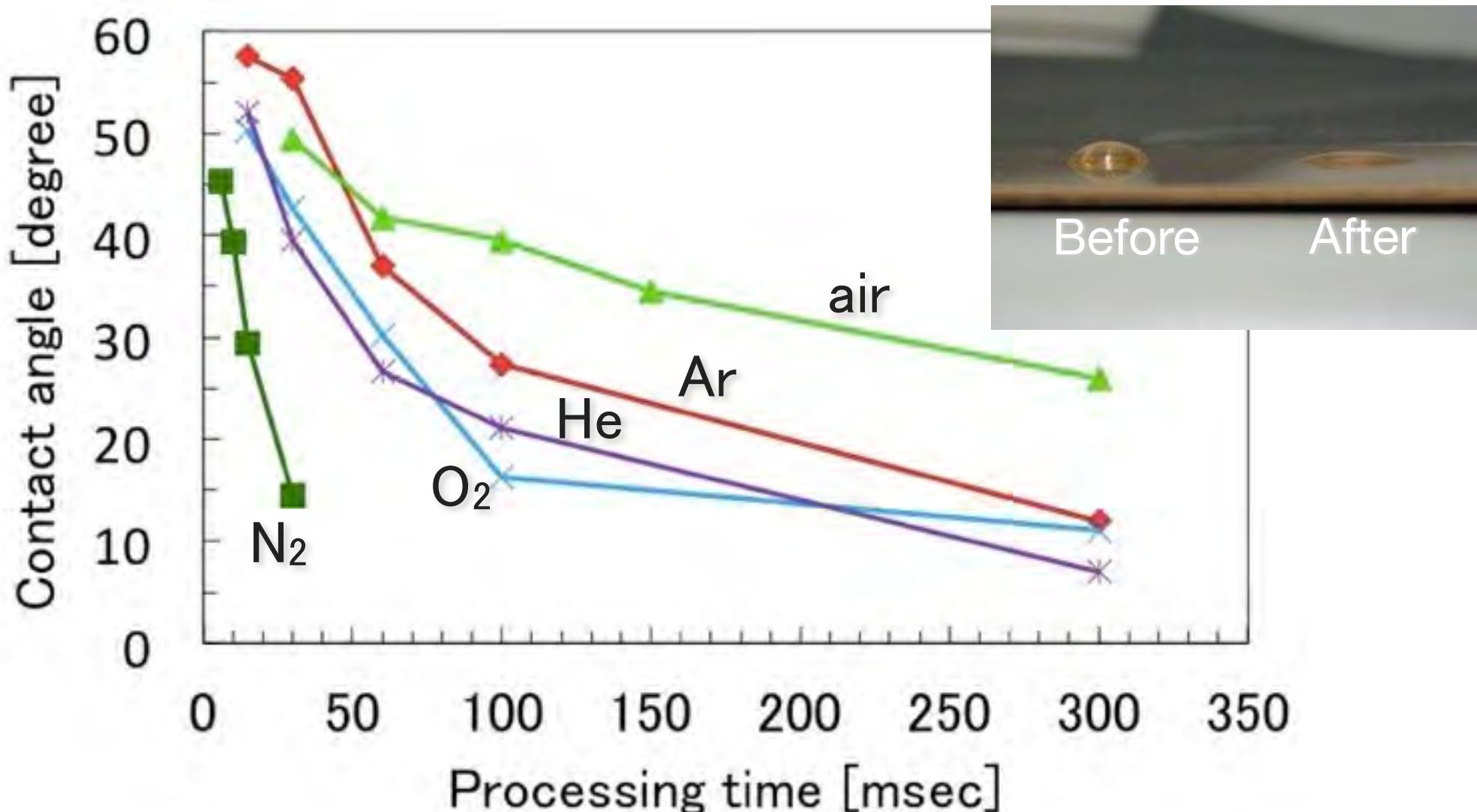
Electronic substrate



Inside of glass tube

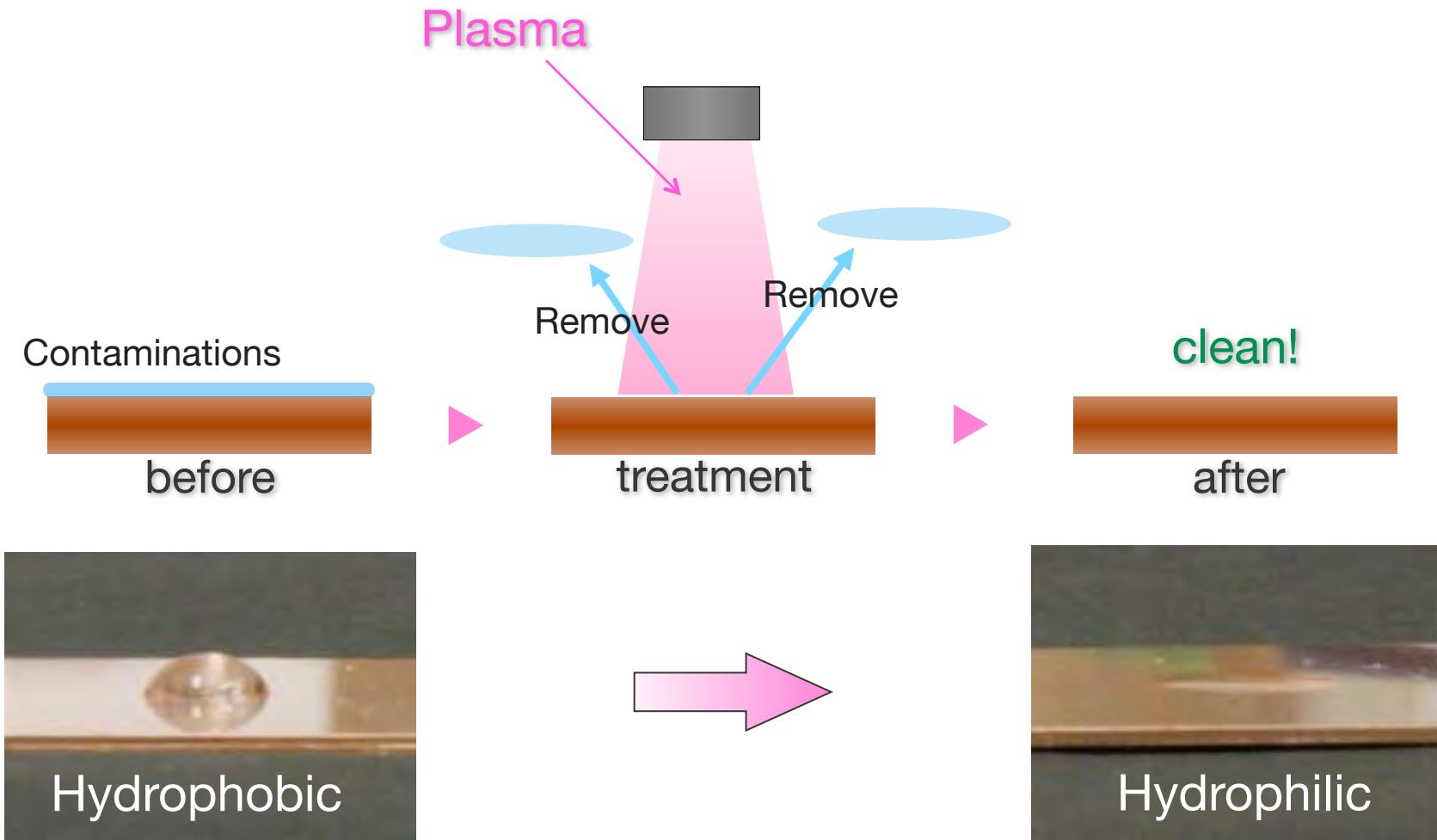
Hydrophilization of polyimide film

3L/min, 15W, 15kHz



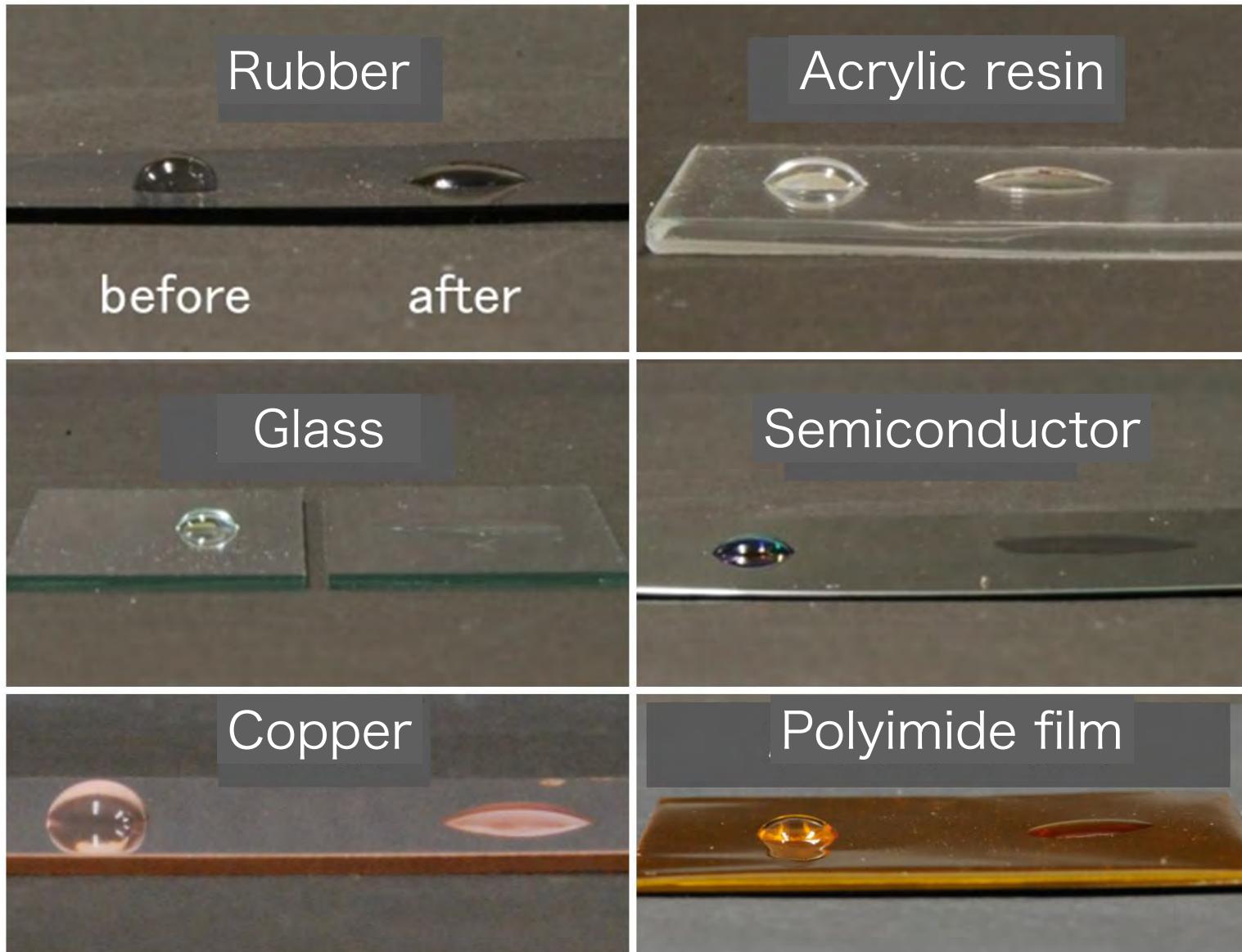
- ✓ Material surface is easily hydrophilized by plasma irradiation.
- ✓ Treatment speed is depend on the plasma gas species.

Principle of hydrophilization ⇌ Surface cleaning



Organic contaminations on the surface are removed by radicals.
Then, the metal surface is cleaned up and hydrophilized.

Can hydrophilize almost all materials



Can hydrophilize almost all materials

Gauze (Cotton100%)



Knit (Cotton100%)



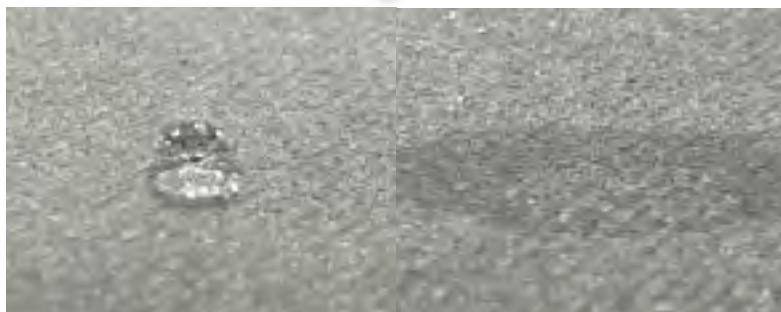
Rayon



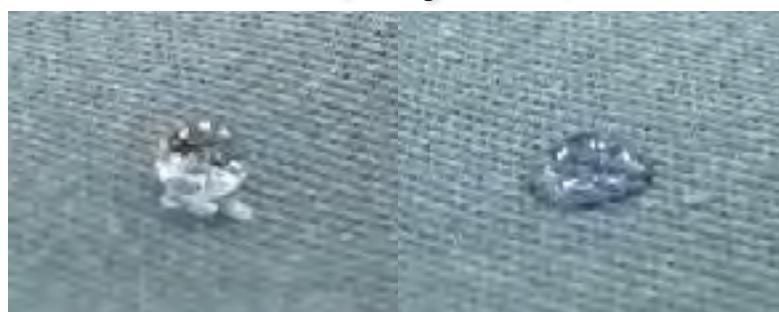
Weather (Poly65%, Cotton35%)



Shading curtain



Work clothes (Poly65%, Cotton35%)



Can hydrophilize almost all materials

Cardboard



Woods



Natural rubber



Bamboo



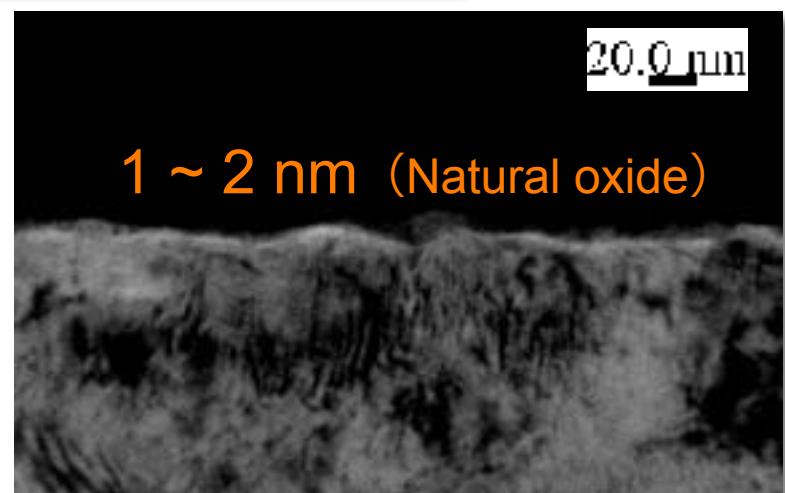
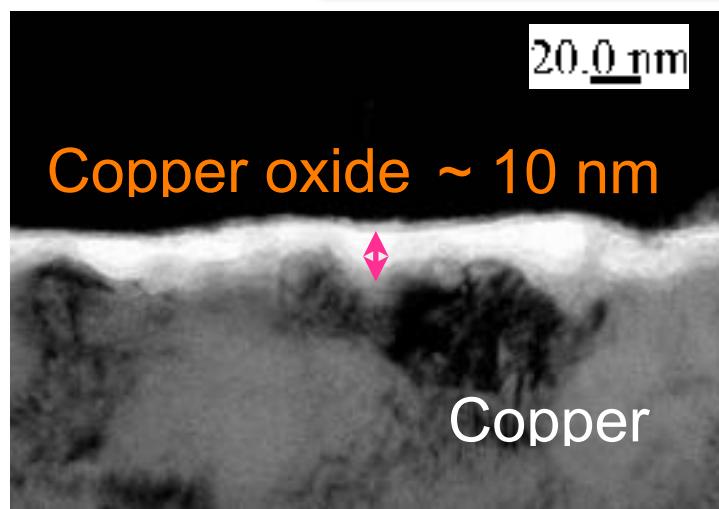
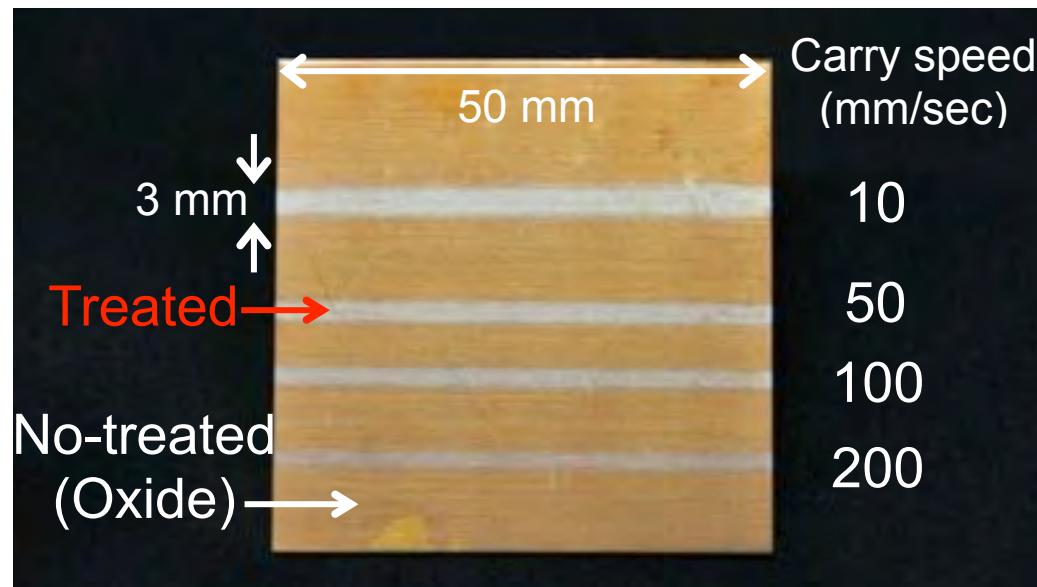
Drawing paper



Floor tile



High speed removal of copper oxide



- ✓ Max carry speed: 700 mm/sec
- ✓ Removal speed: 93 μ m/sec

Atmospheric LINEAR type plasma source



Light weight 830g and handy
Outlet slit : 1mm x 335mm

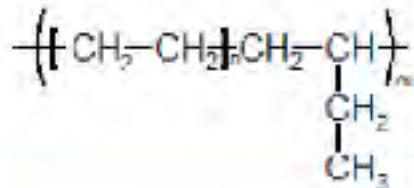
Applications :
Improvement of
✓ Adhesion
✓ Paintability
Sterilization

Adhesion improvement of HDPE/epoxy resin

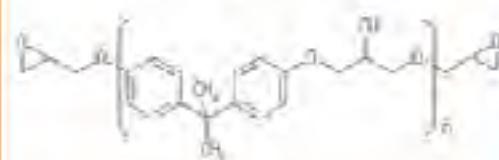
HIDEN to HIDEN adhesion test

- ✓ Target samples are treated under atmospheric pressure
- ✓ Apply epoxy resin adhesive and cure perform compress test

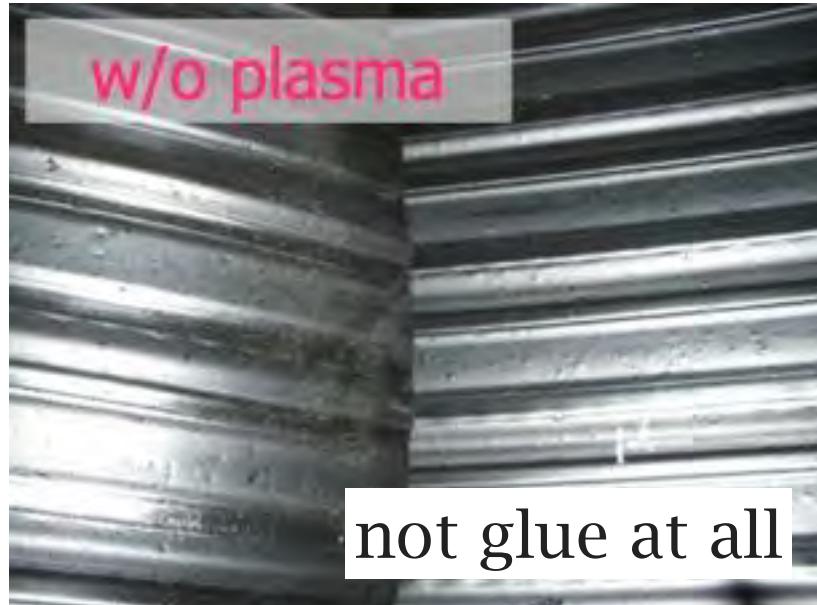
High Density PolyEthylene



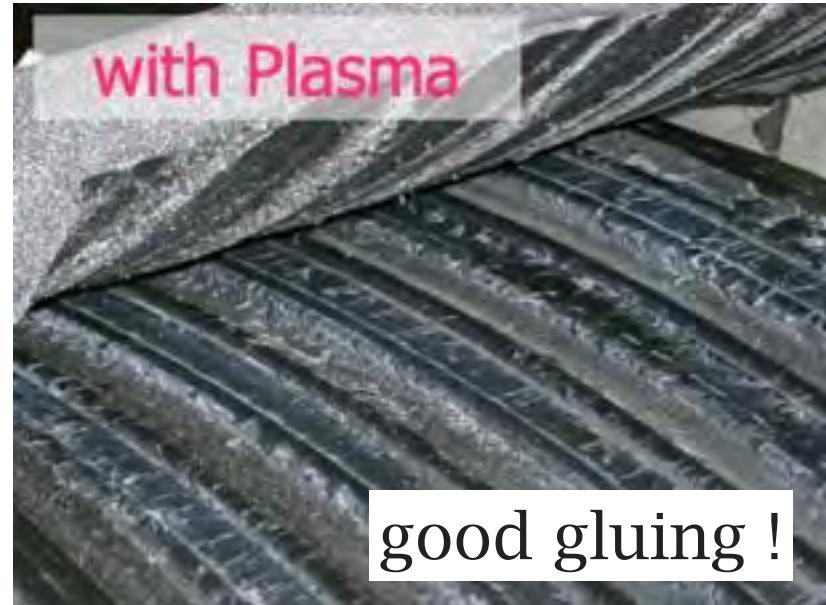
Epoxy (adhesive)



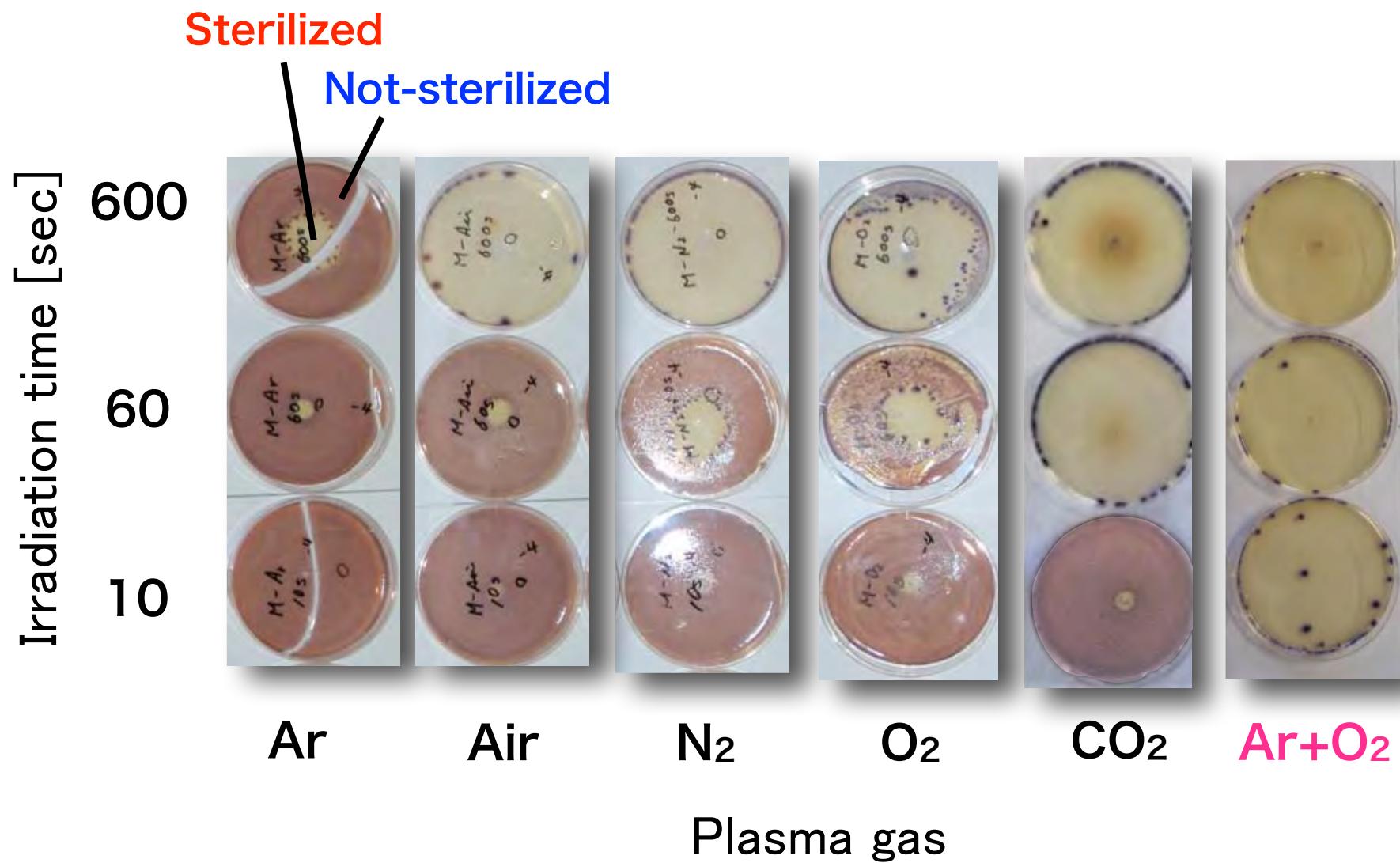
w/o plasma



with Plasma



Sterilization of *E.coli*



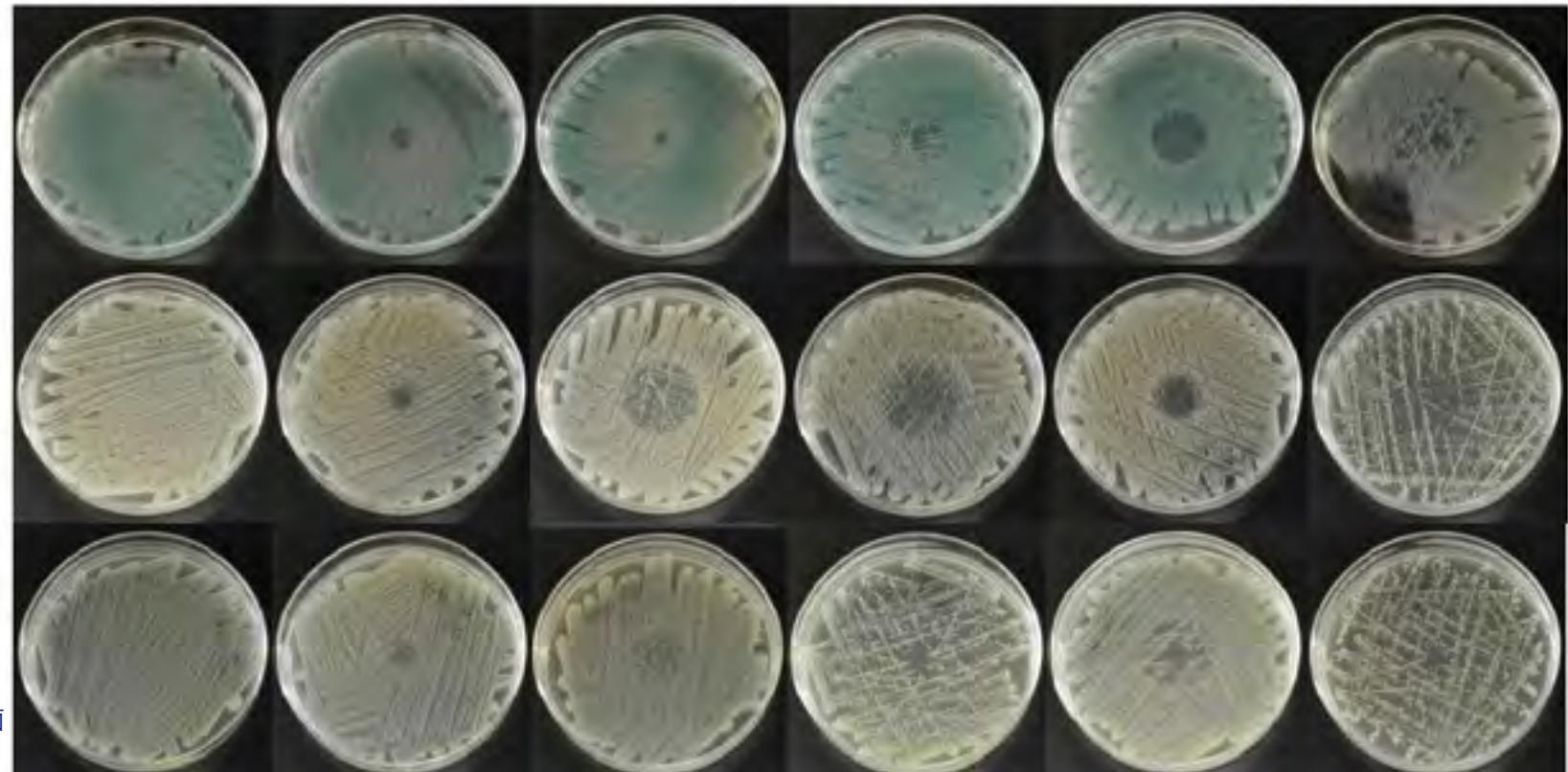
✓ Sterilization speed deeply depends on the plasma gas.

Bactericidal effect against various bacteria

綠膿菌
P. aeruginosa
グラム陰性好気性桿菌

黄色ブドウ球菌
S. aureus
グラム陽性通性嫌気性球菌

大腸菌
E. coli
グラム陰性通性嫌気性桿菌



Untreated

Ar

N₂

CO₂

air

O₂

Bactericidal effect against various bacteria

腸球菌

E. faecalis

グラム陽性通性嫌気性連鎖球菌

肺炎桿菌

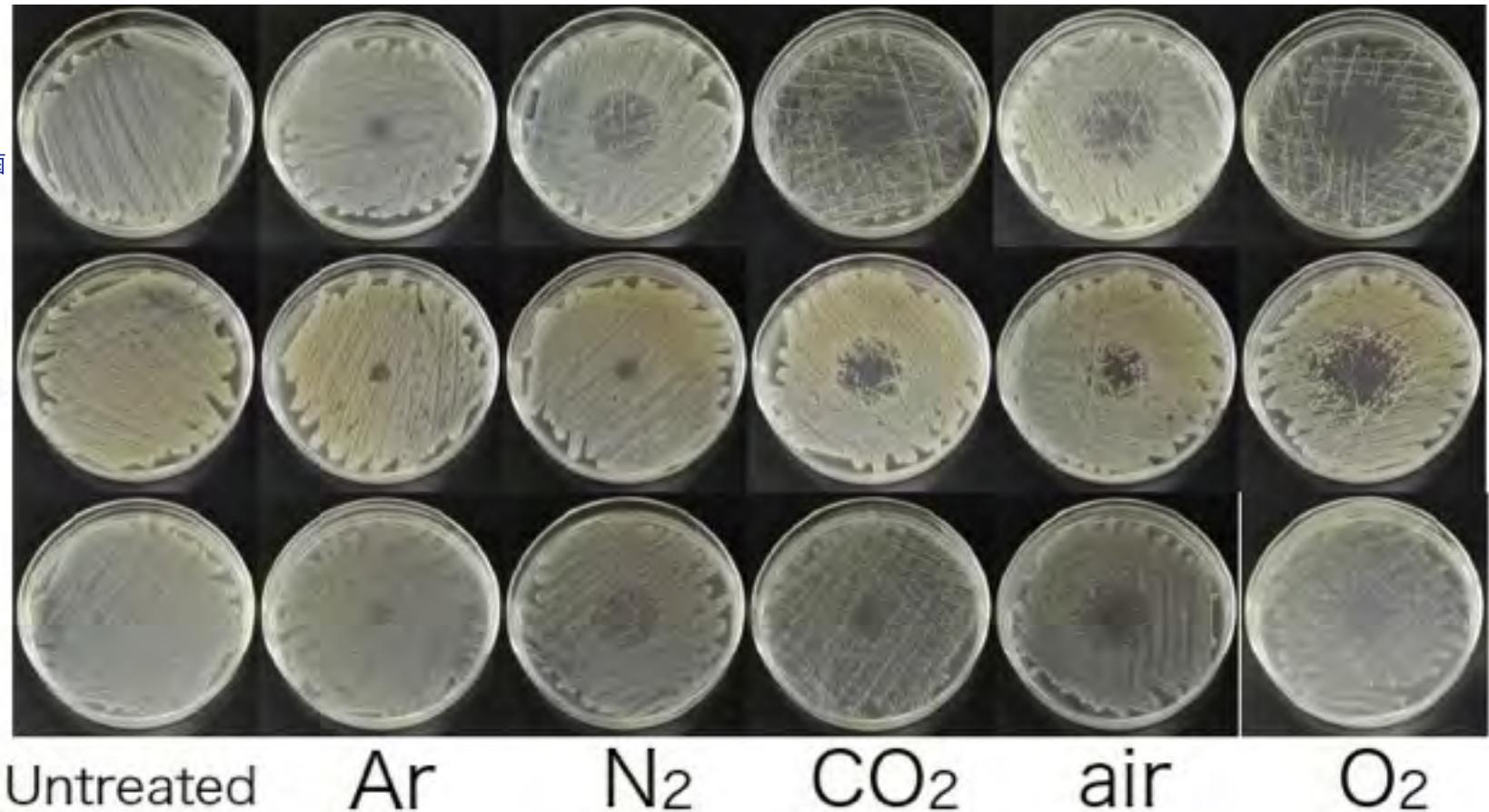
K. pneumoniae

グラム陰性通性嫌気性桿菌

表皮プロドウ球菌

S. epidermidis

グラム陽性通性嫌気性球菌



Bactericidal effect against various fungi

A. niger
NBRC
105649

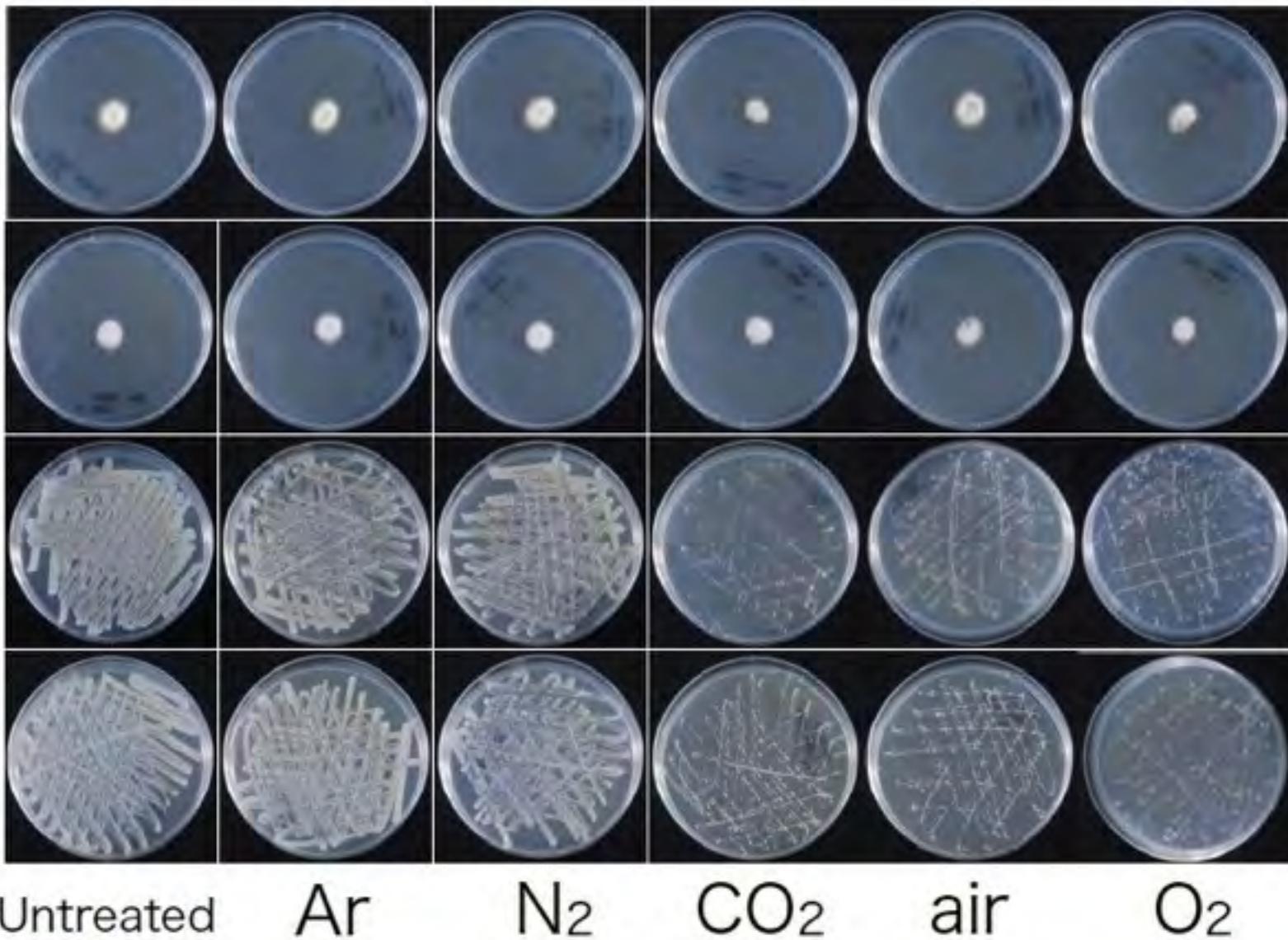
コウジカビ

A. niger
NBRC 9455

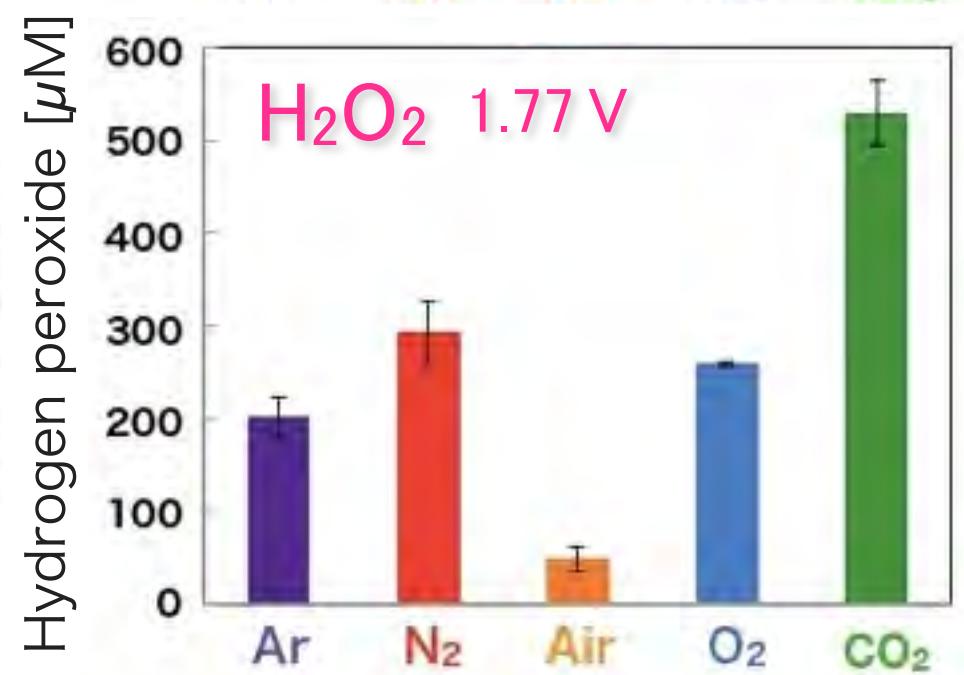
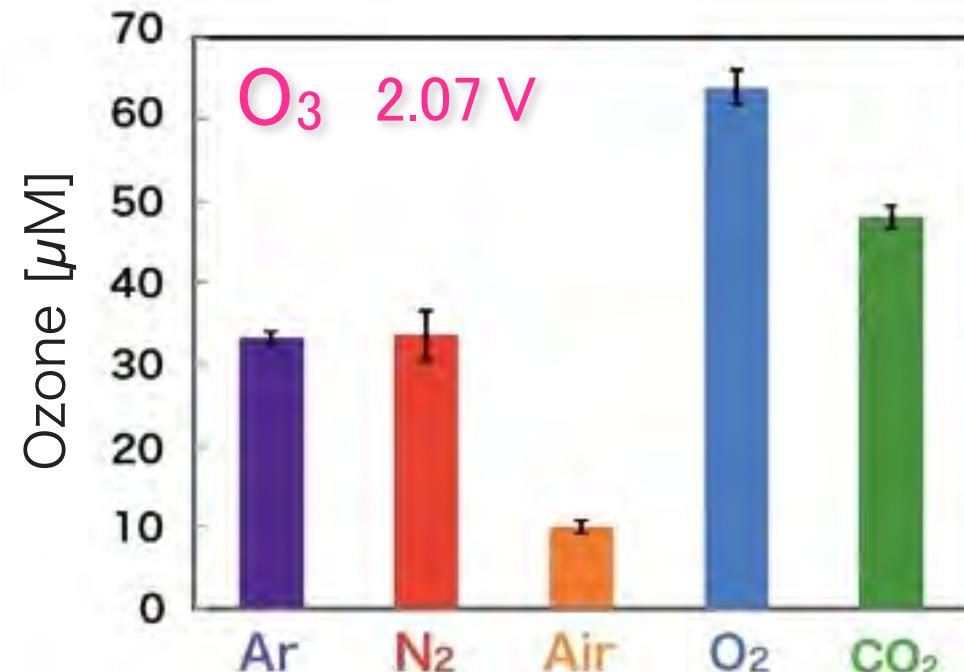
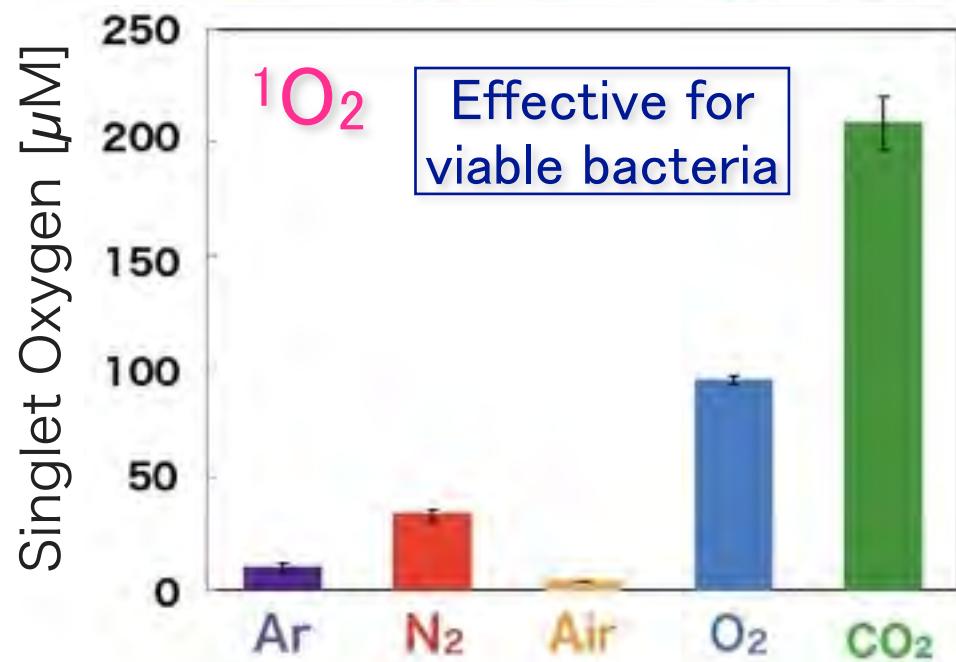
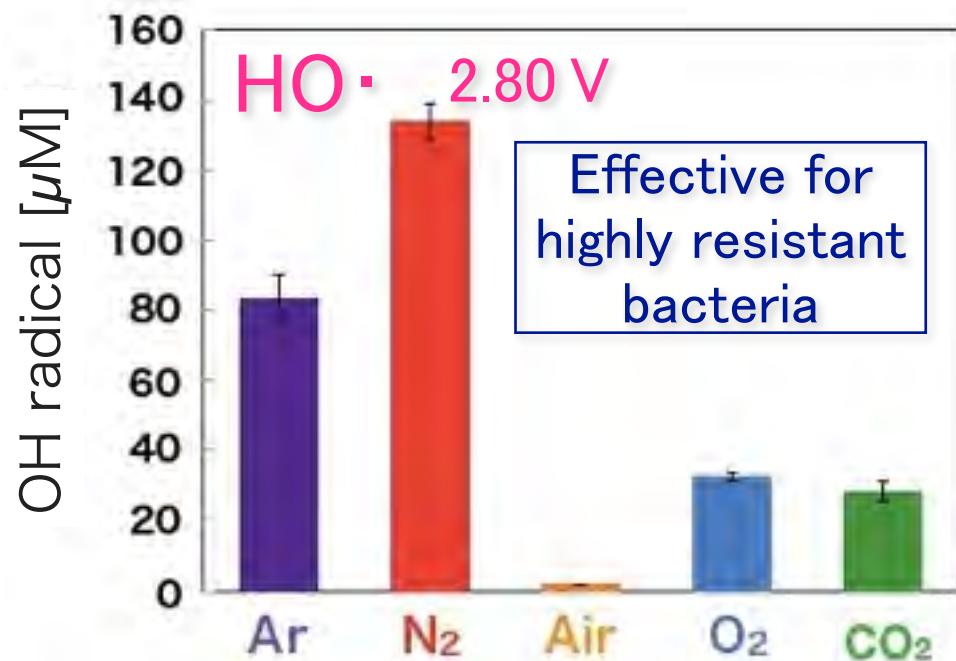
C. albicans
NBRC 1594

カンジダ

C. albicans
NBRC 1393



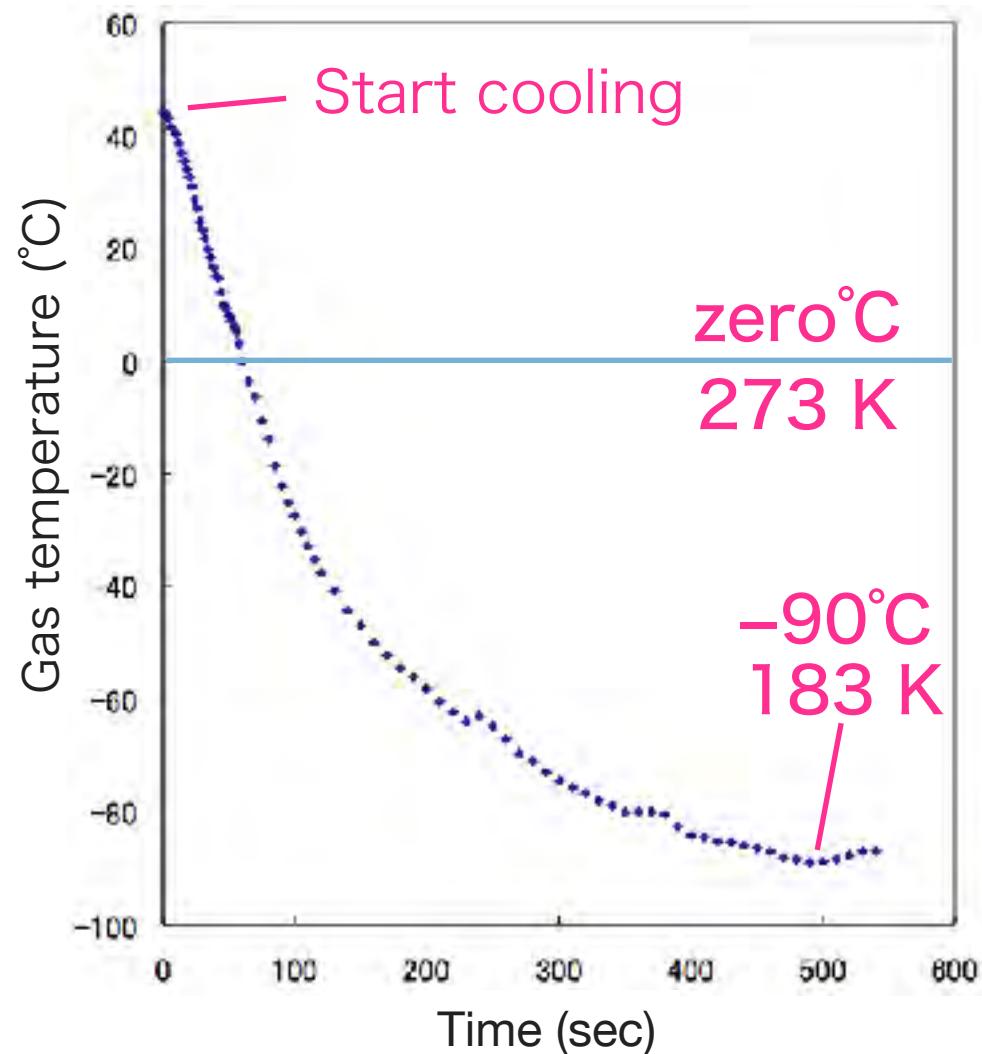
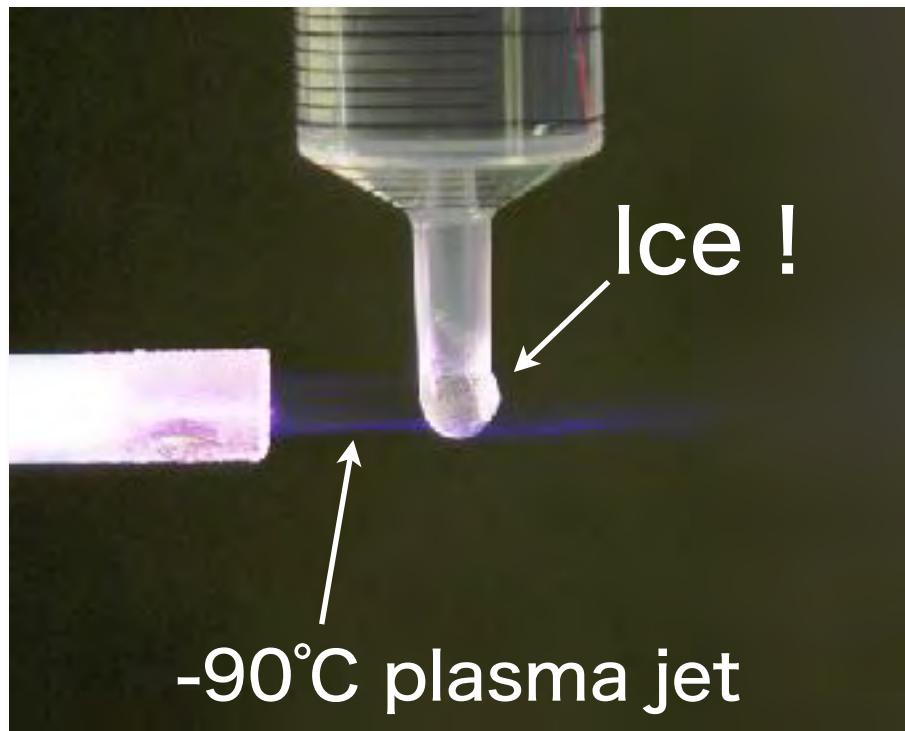
Reactive species in plasma irradiated water



Temperature-controllable helium plasma

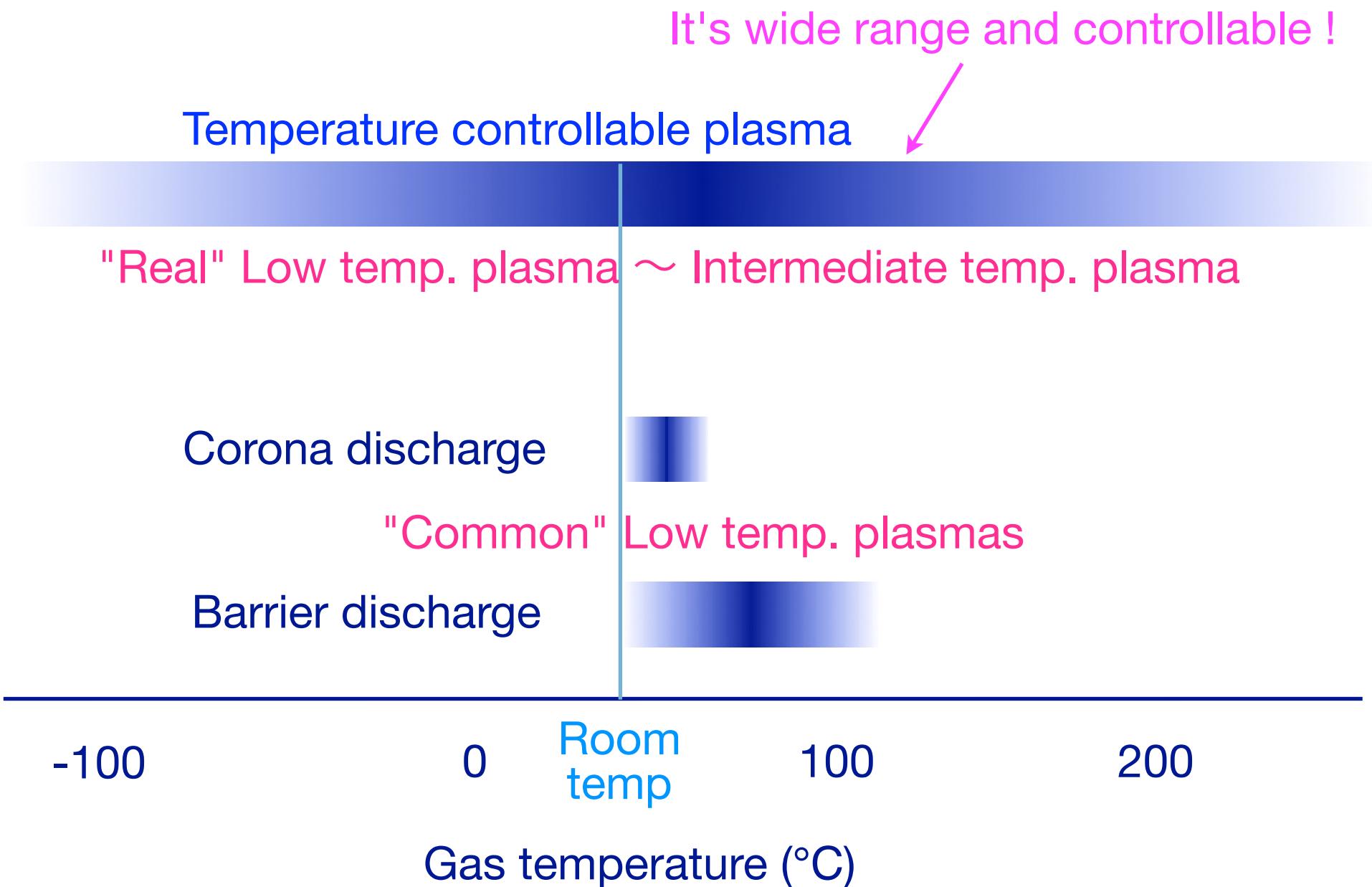
PAT Japan, USA, China

water freeze in 10 seconds

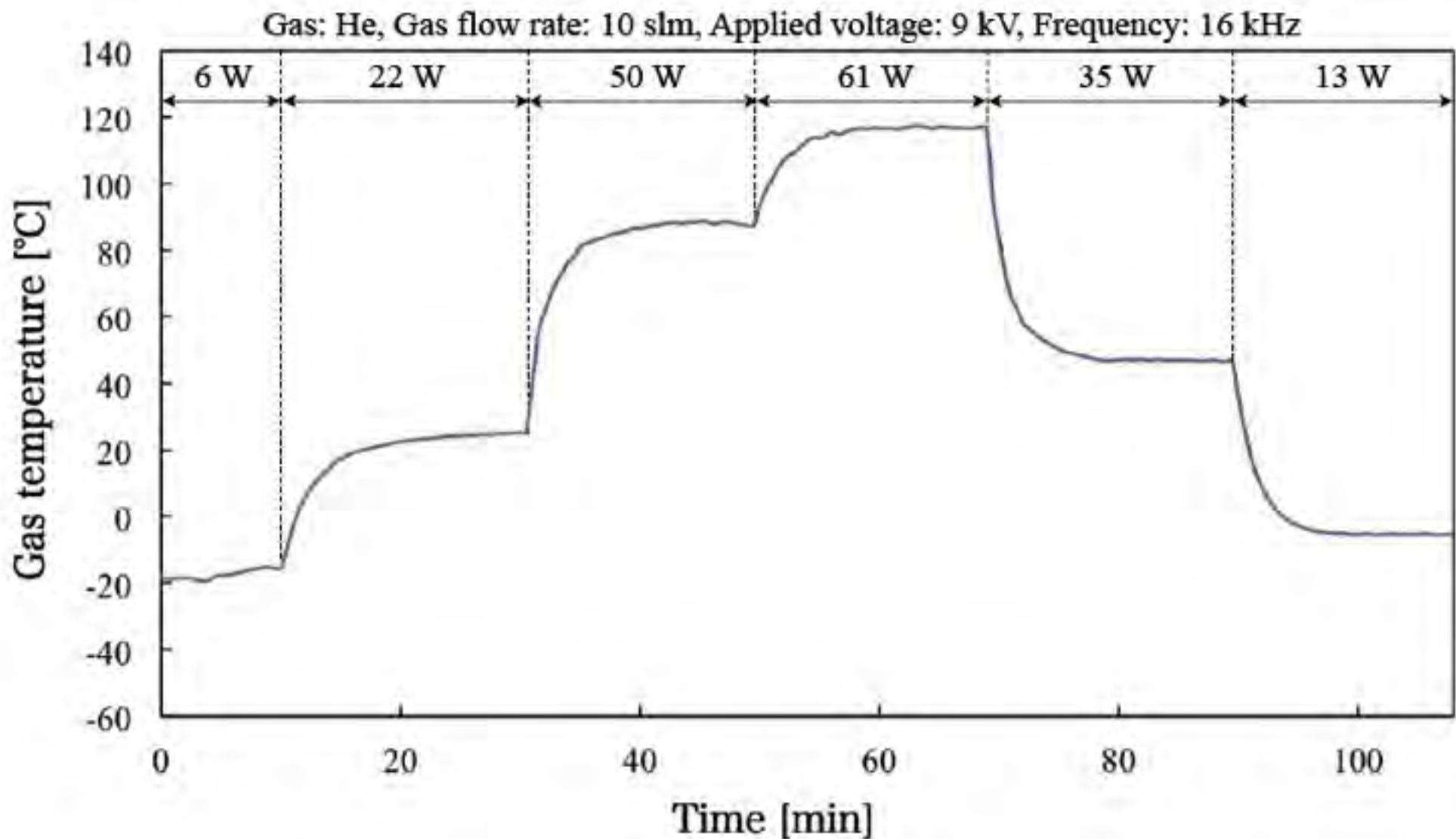


High power plasma can safely irradiated to heat-sensitive materials such as living body.

Comparison of low temperature plasmas

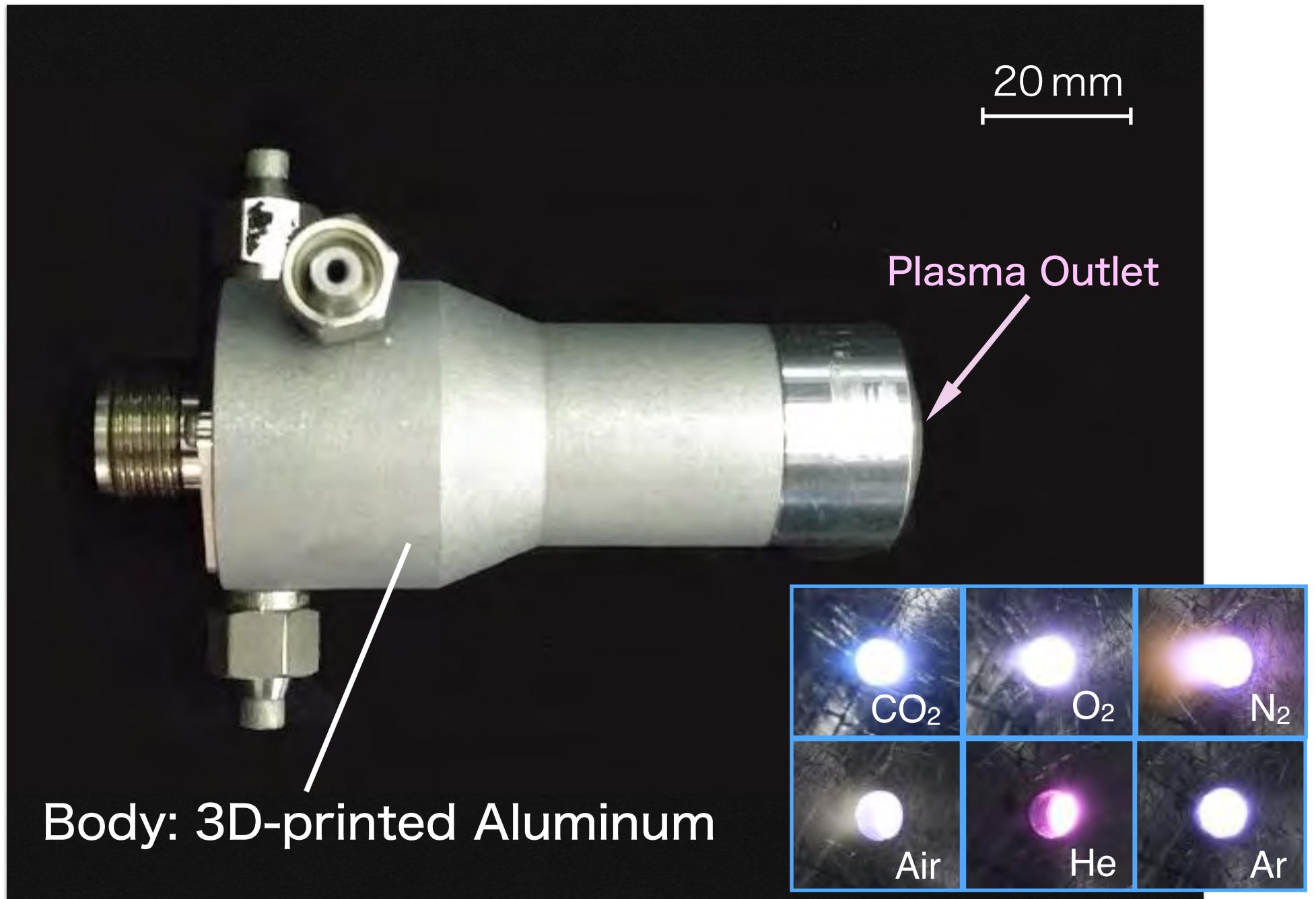


Control of the plasma gas temperature Helium, 1L/min, 15W, 15kHz



Controllable from below 0 °C to high temperature

3D-Printed multi-gas temperature-controllable plasma jet



Press released from Tokyo Tech Jan.20, 2022



日本語 English 文字サイ 標準 大

検索 Google サーチ



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東工大ニュース

3°Cから108°Cまで温度を制御できる大気圧プラズマ装置を開発

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プレスリリース

3°Cから108°Cまで温度を制御できる大気圧プラズマ装置を開発

いいね！ 77

ツイート

温度制御されたプラズマ
3°C～108°C

温度制御流路

温度制御流体
(エタノール水溶液)
-40°C～95°C

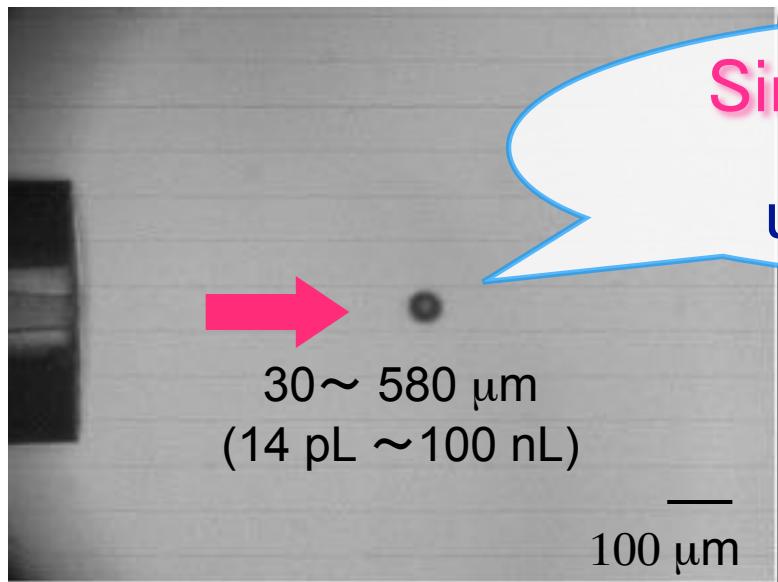
ガス流路



Elemental analysis in single cell

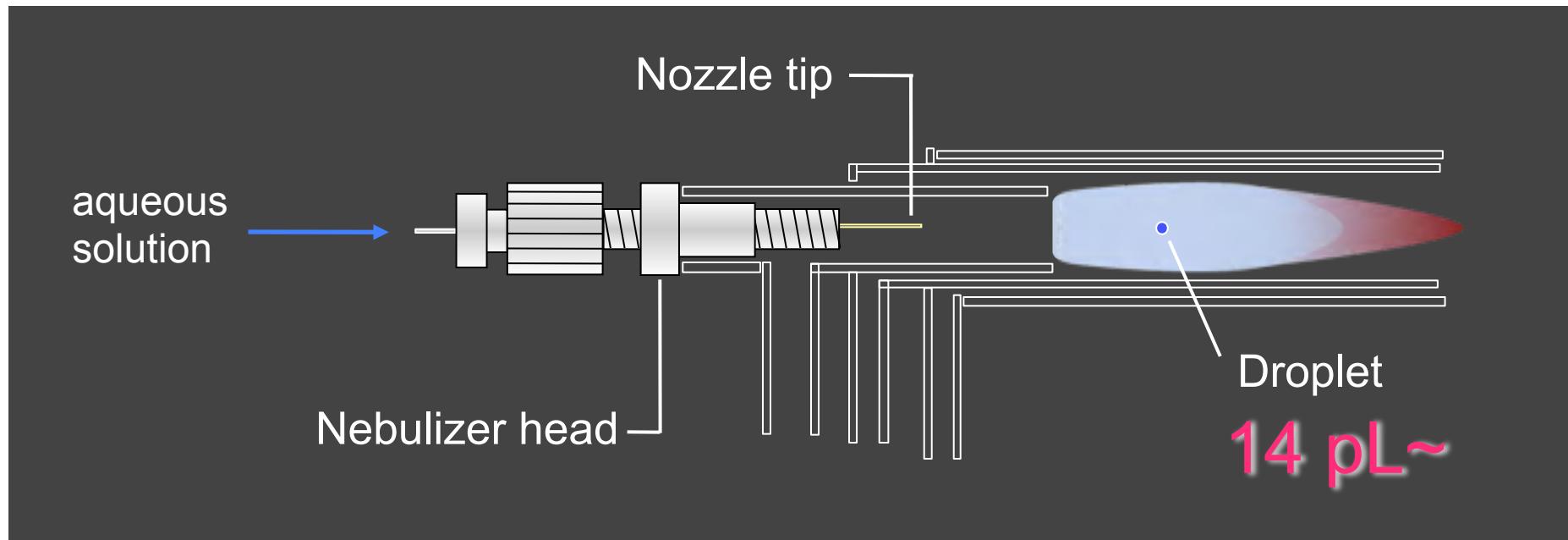
Droplet nebulizer for single cell analysis

PAT Japan etc.



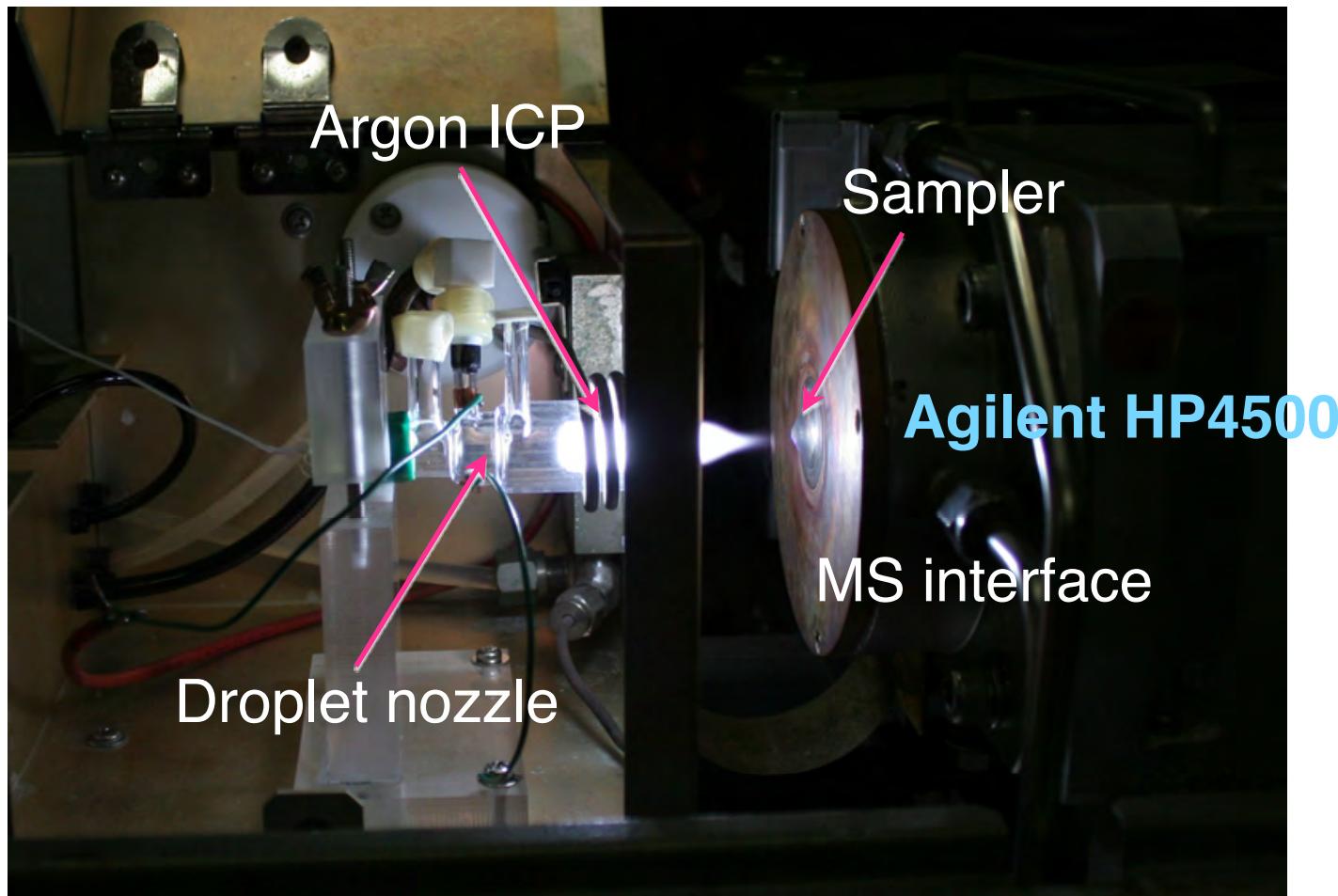
Single cell is included
in a single droplet
using microscope.

Individual analysis of single cell/particle



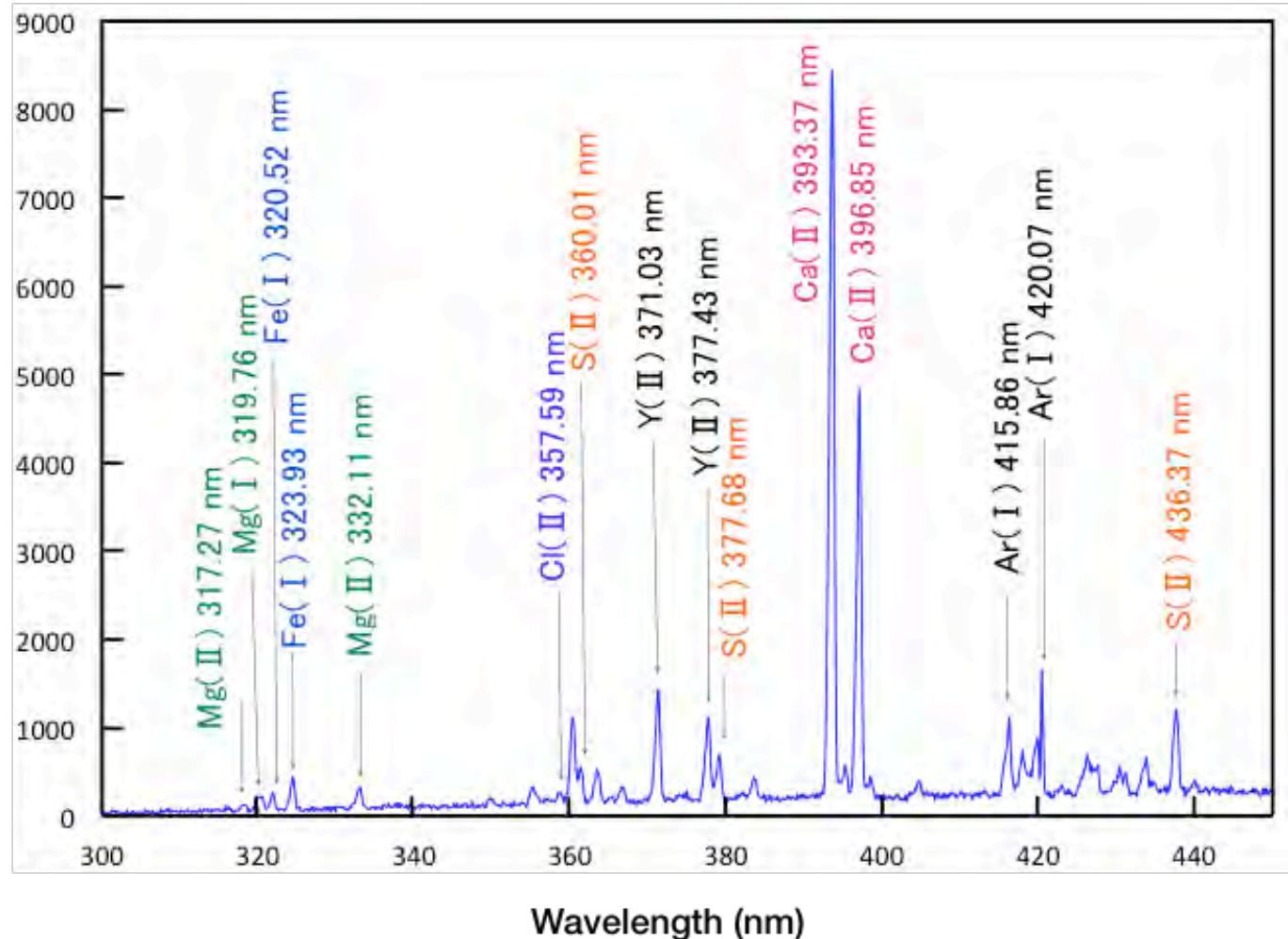
Droplet-DIN-ICPMS

We applied the Droplet-DIN to ICP-Mass Spectrometer.

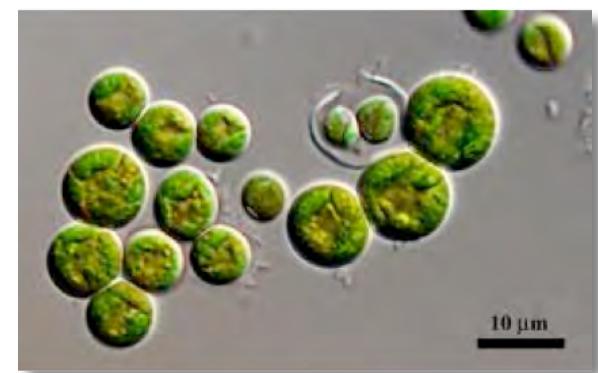


Element analysis of single unicellular algae

Emission intensity (a.u.)



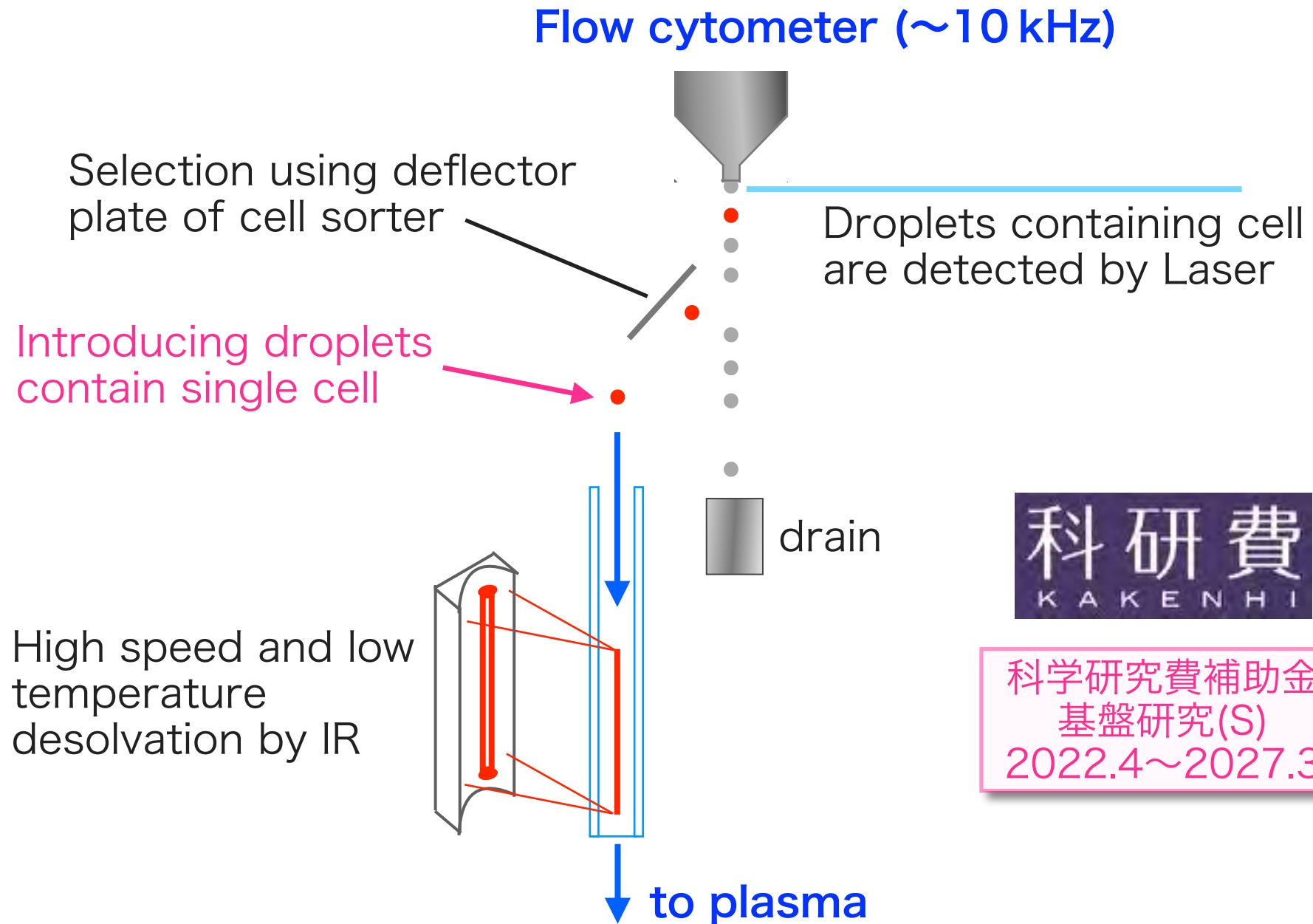
Pseudococcomyxa simplex



Element	Absolute amount (fg)
Fe	360
Mg	92
S	63
Ca	26
Zn	0.91
Mn	0.73

Fe, Mg, Ca contained in a single cell were observed by AES.

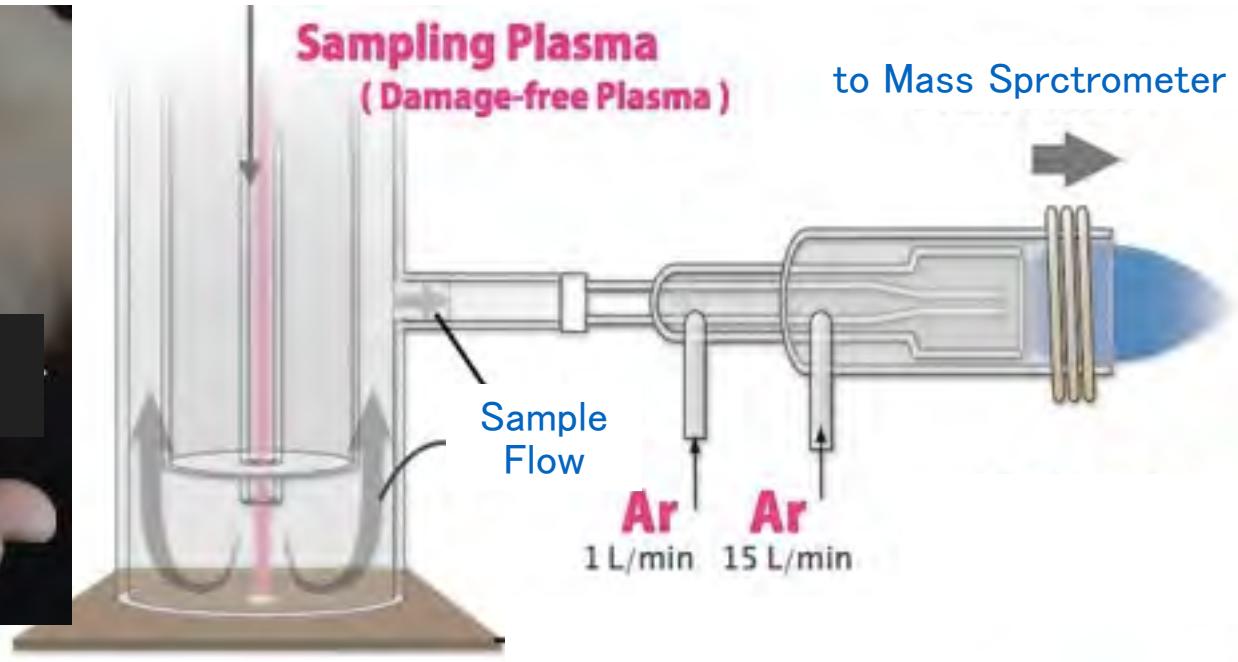
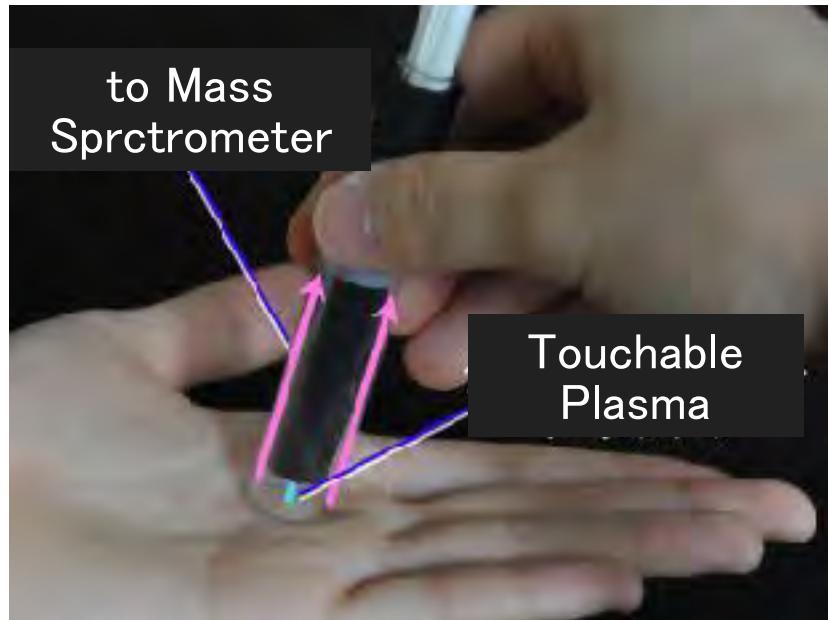
Direct connection to flow cytometer "Metal Cytometer"



Measurement of adhesion material on heat sensitive surfaces

Atmospheric Plasma Soft Ablation; APSA

PAT Japan etc.



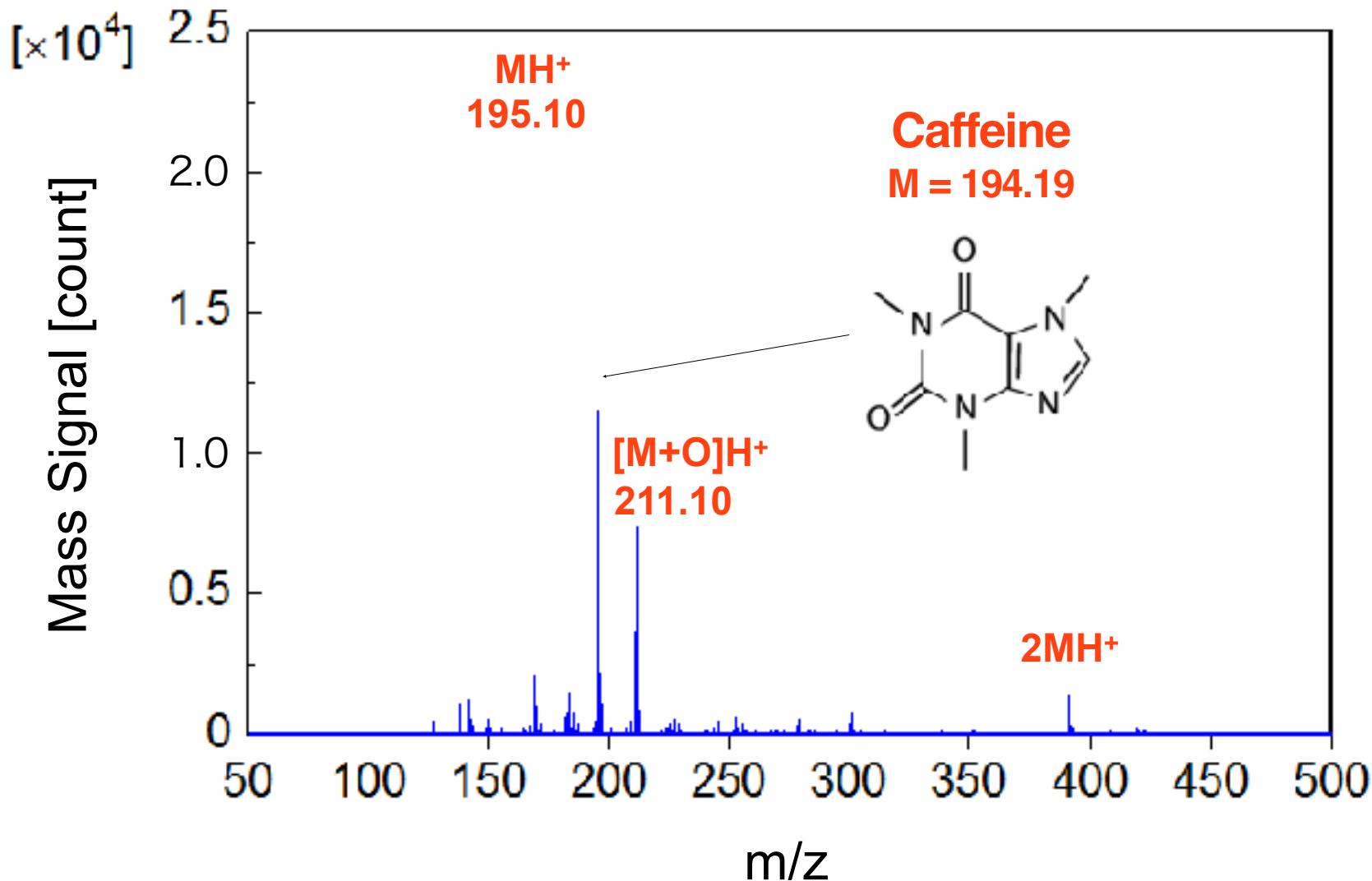
- Sampling surface adhesion materials without damaging to the surface
- Applicable to various mass spectrometers

- ✓ Disease diagnostics by sweat
- ✓ Security at airport
- ✓ Quality inspection of foods/drugs
- ✓ Measurement of cosmetics/sebum

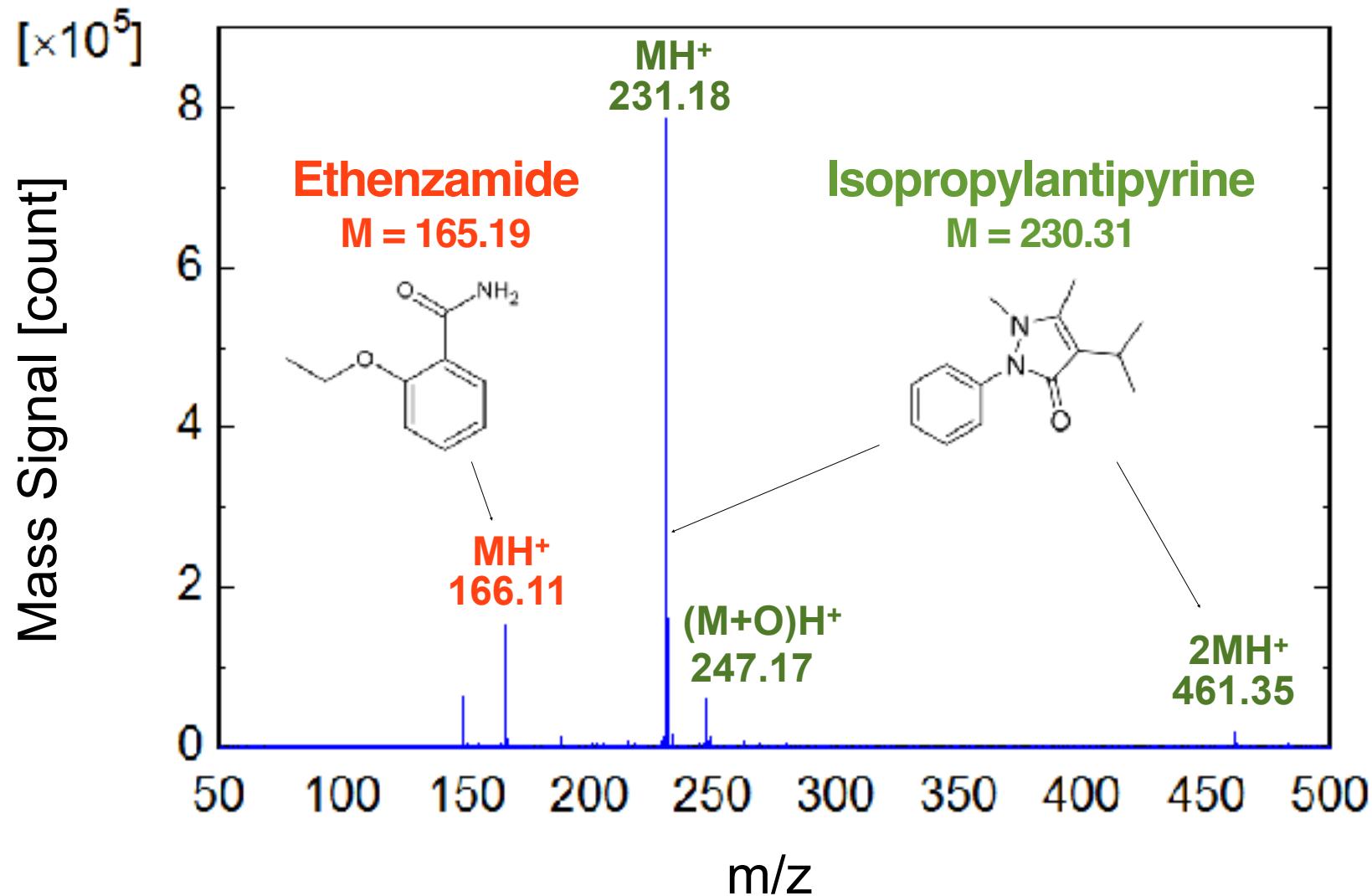
Estaron Mocha®

Boiling point: 178°C

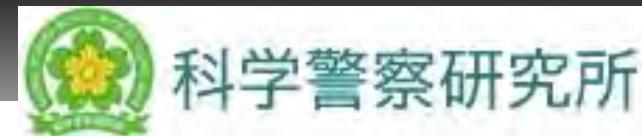
Gas temp: 55°C



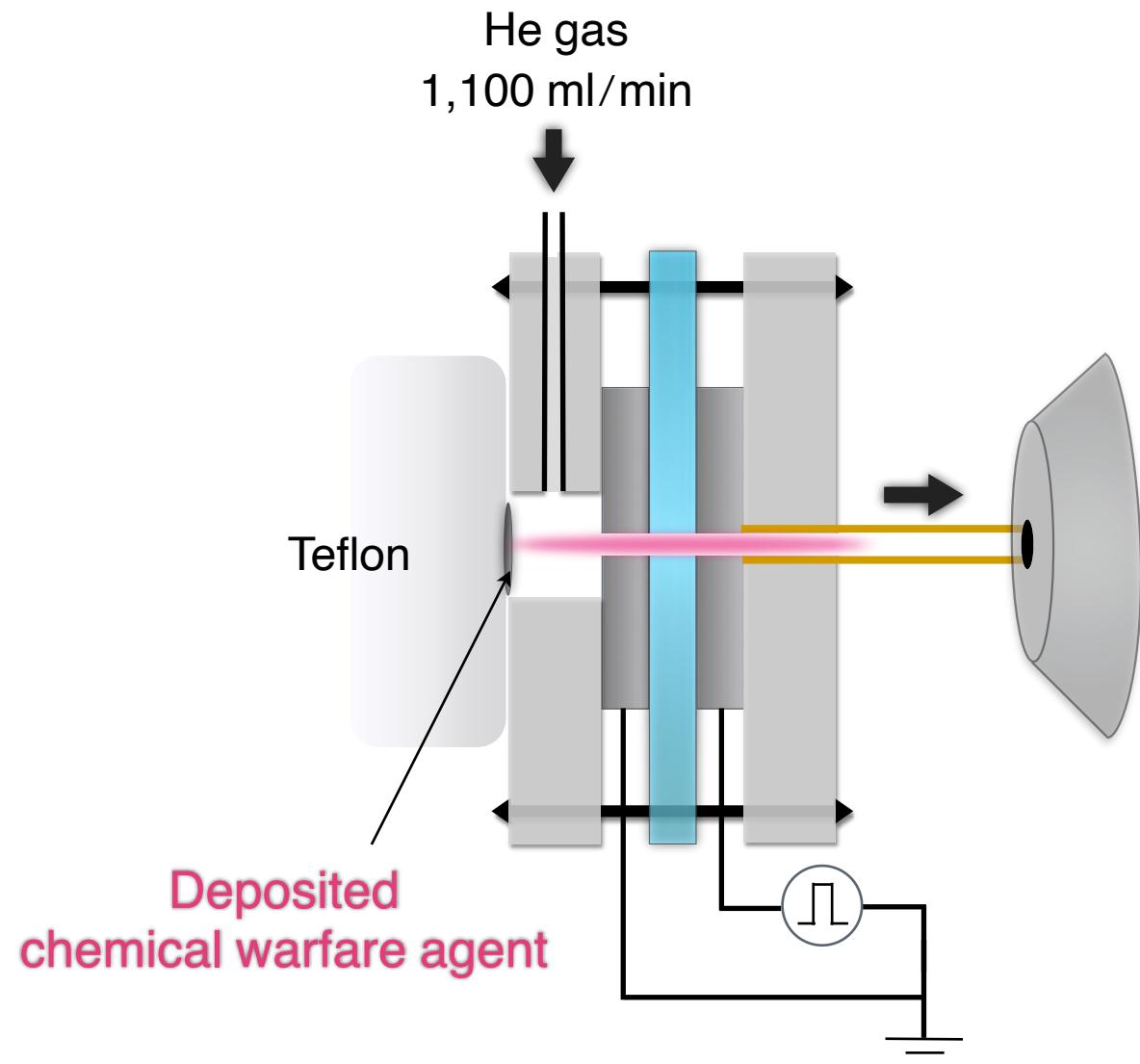
Saridon®

isopropylantipyrine 150 mg
Ethenzamide 250 mgB.P. : 319°C
B.P. : 302°C

Detection of chemical weapons



National Research Institute of Police Science

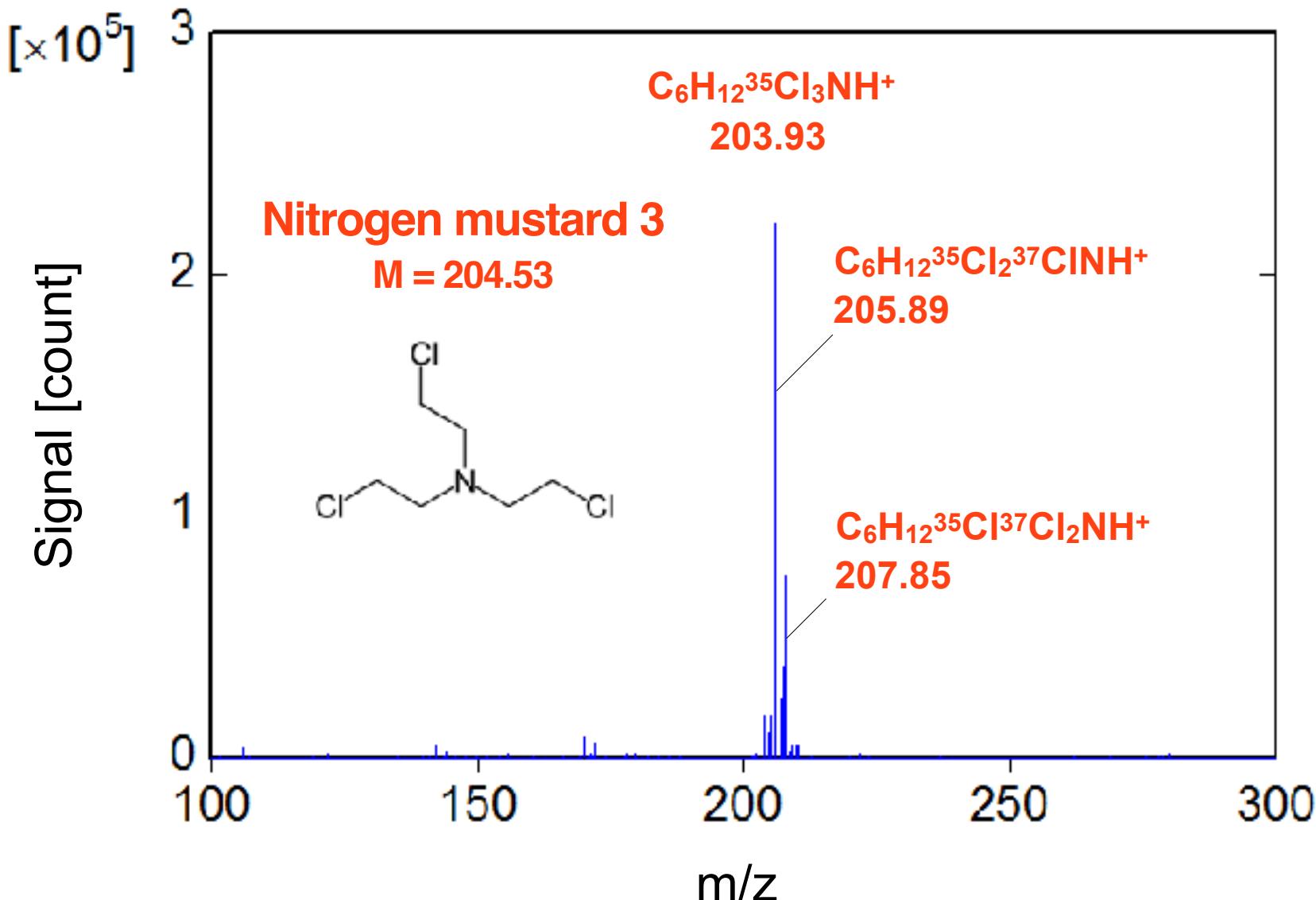


Ion trap
mass spectrometer
(Agilent technologies, 1100
Series LC/MSD trap)

NH3 (Blister agent)

1000 ppm in 5 μ L Hexane

Boiling point : 143°C

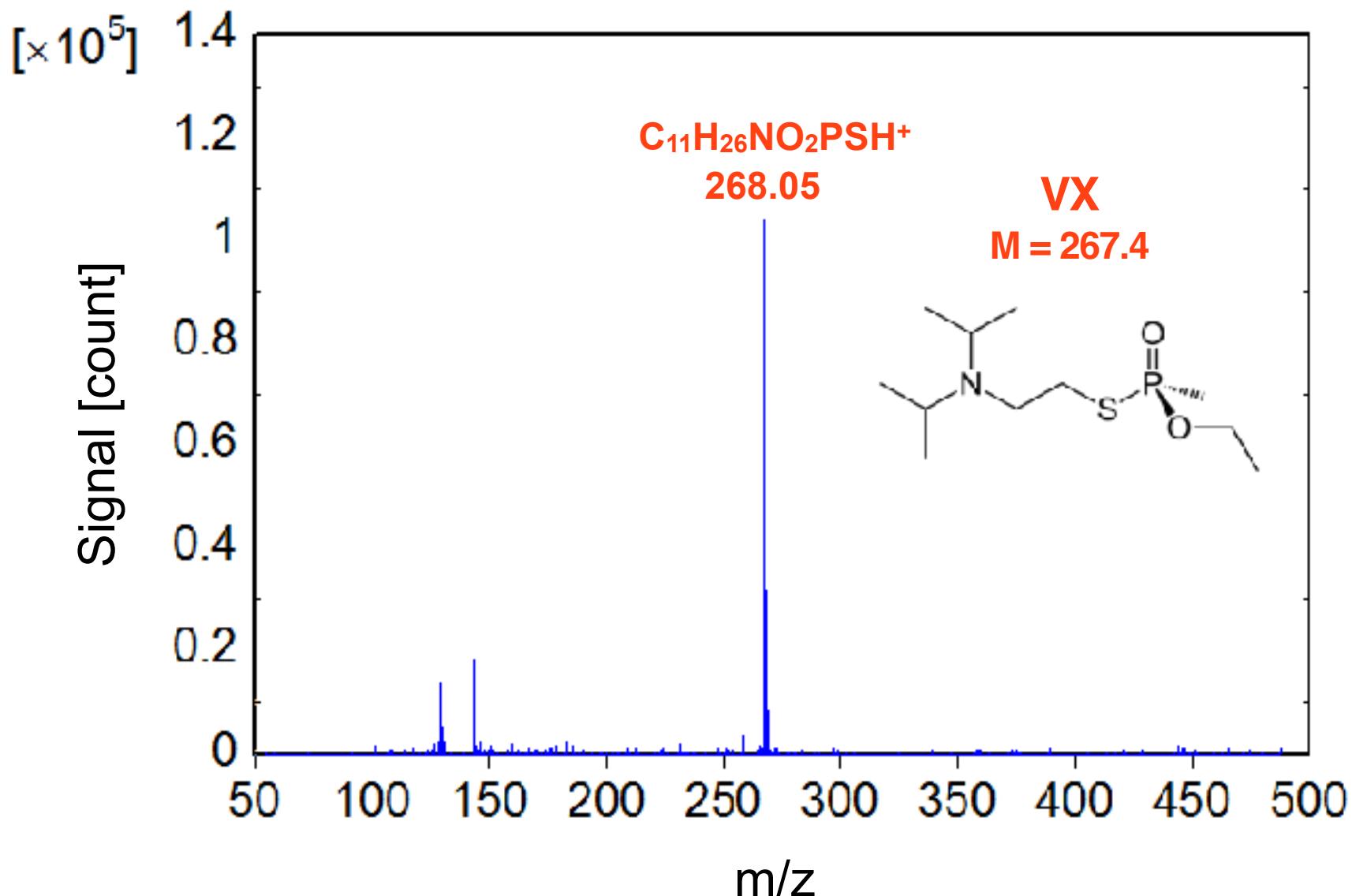


VX (Nerve gas)

1000 ppm in 5 μ L Hexane

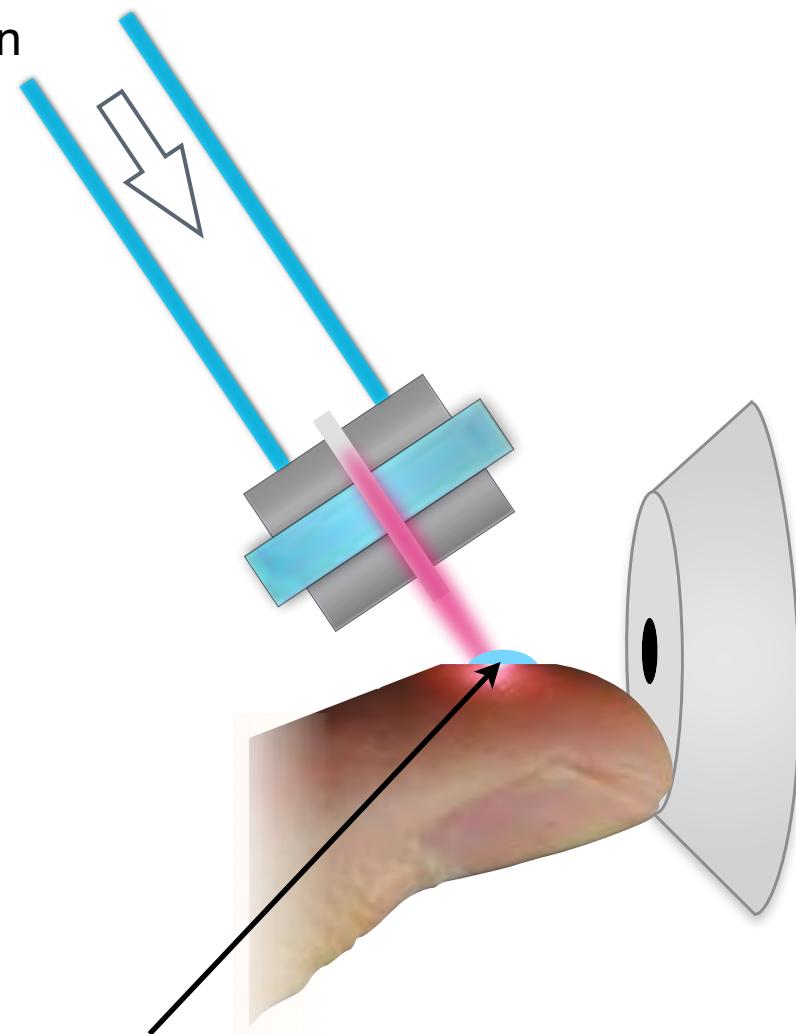
Boiling point : 298°C

VX is the most dangerous nerve gas.

Median lethal dose : 0.1 g · min/m³

Isopropylantipyrine on a finger

He gas
200 ml/min



Isopropylantipyrine 50 ppm
in 10 μ L methanol
 $= 0.540 \mu\text{g}$

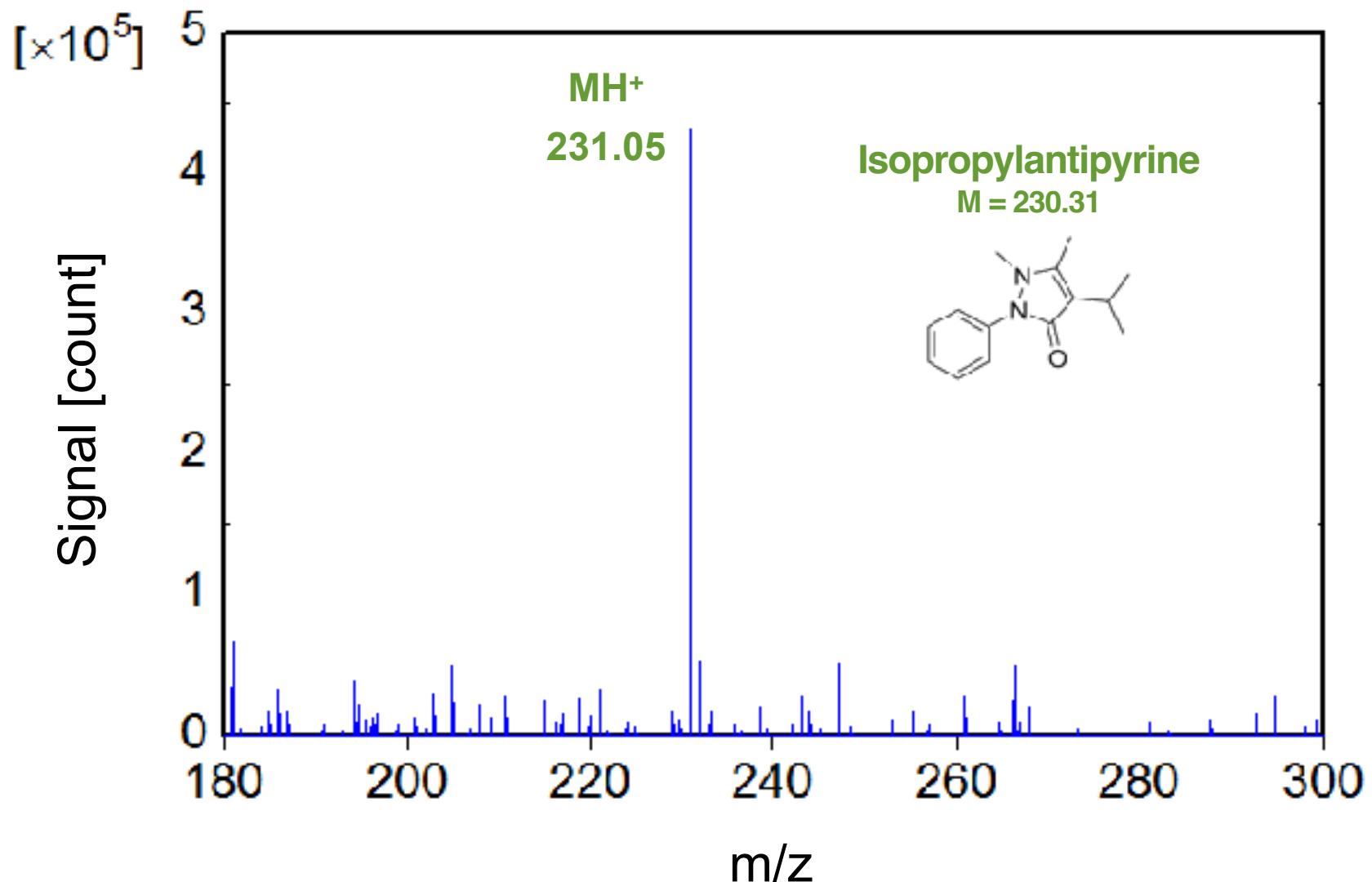
Discharge capacitor : **12 μF**
Discharge voltage : **380 V**
Discharge frequency : **20 Hz**



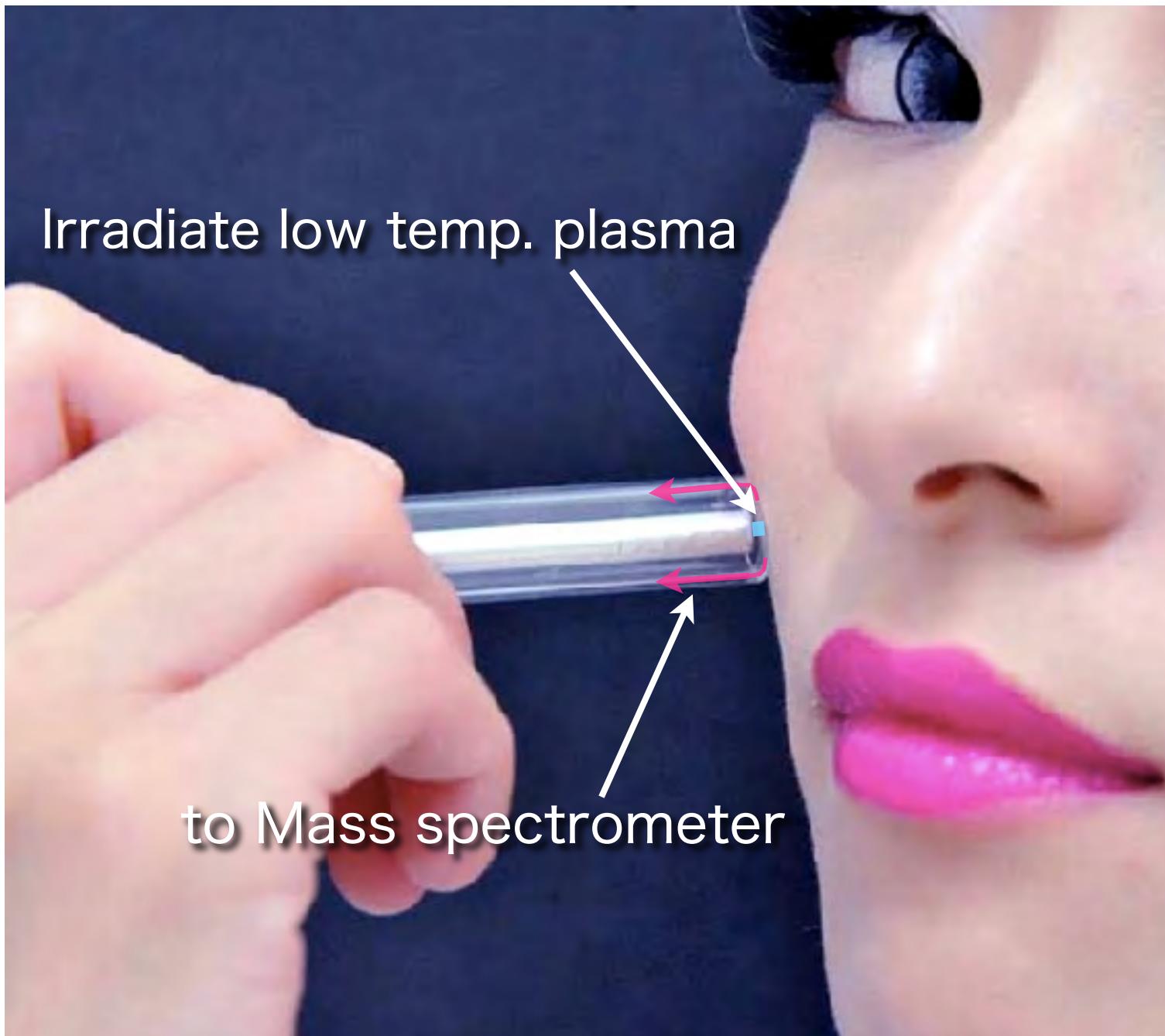
Ion trap
mass spectrometer

(Agilent technologies, 1100
Series LC/MSD trap)

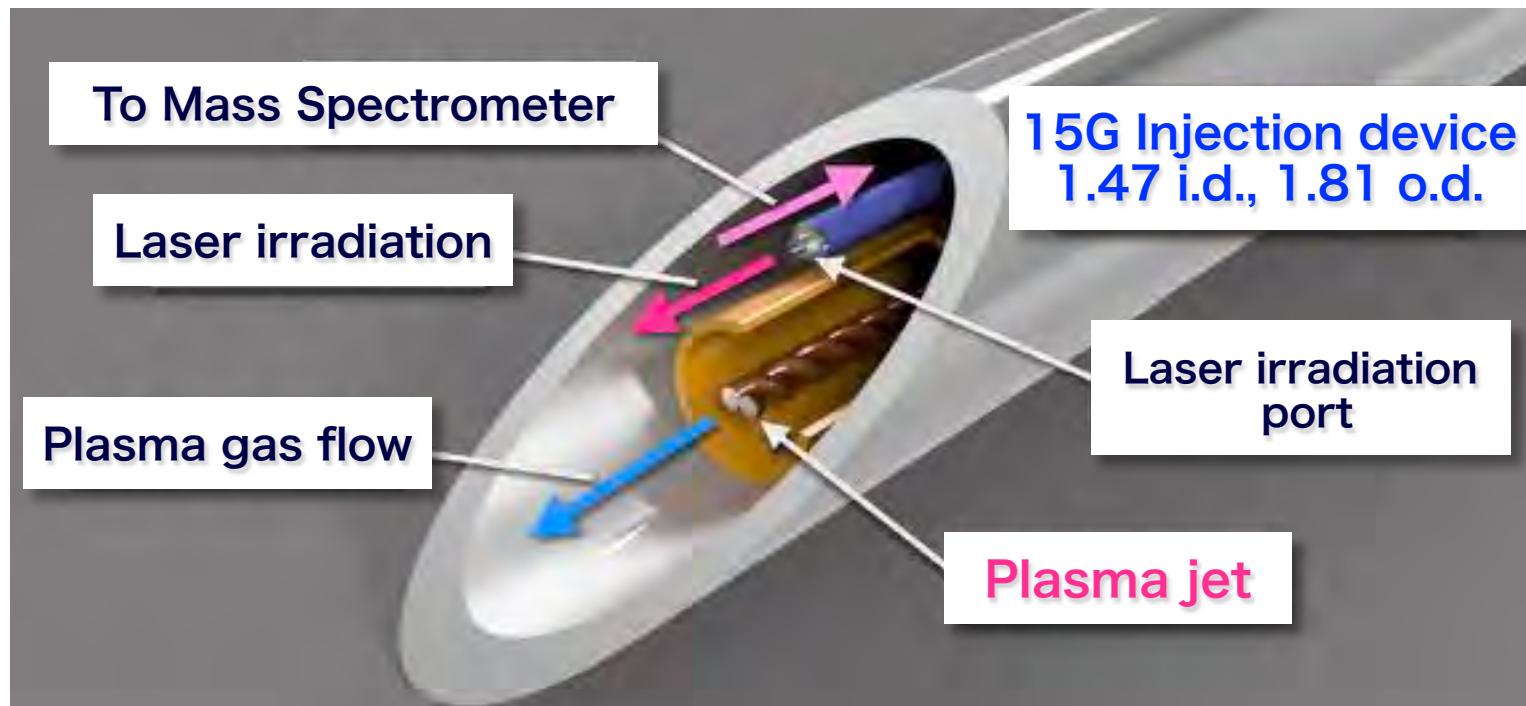
Measurement of isopropylantipyrine on a finger



We are applying it for human skin/cosmetics



Plasma Injection Probe

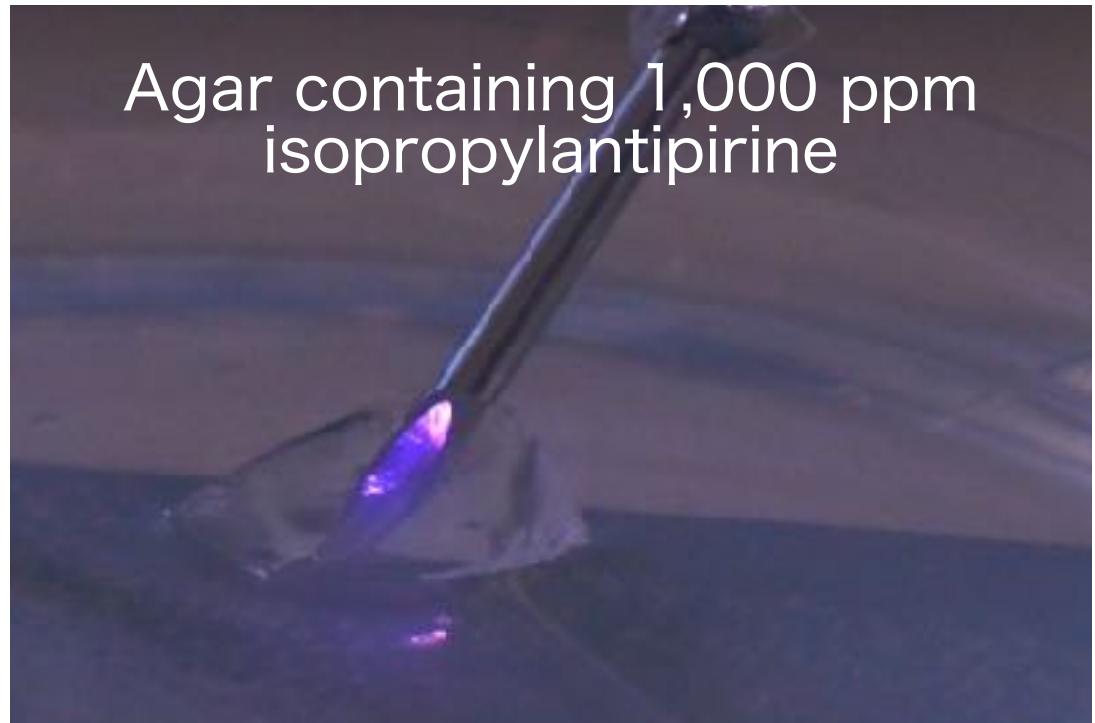
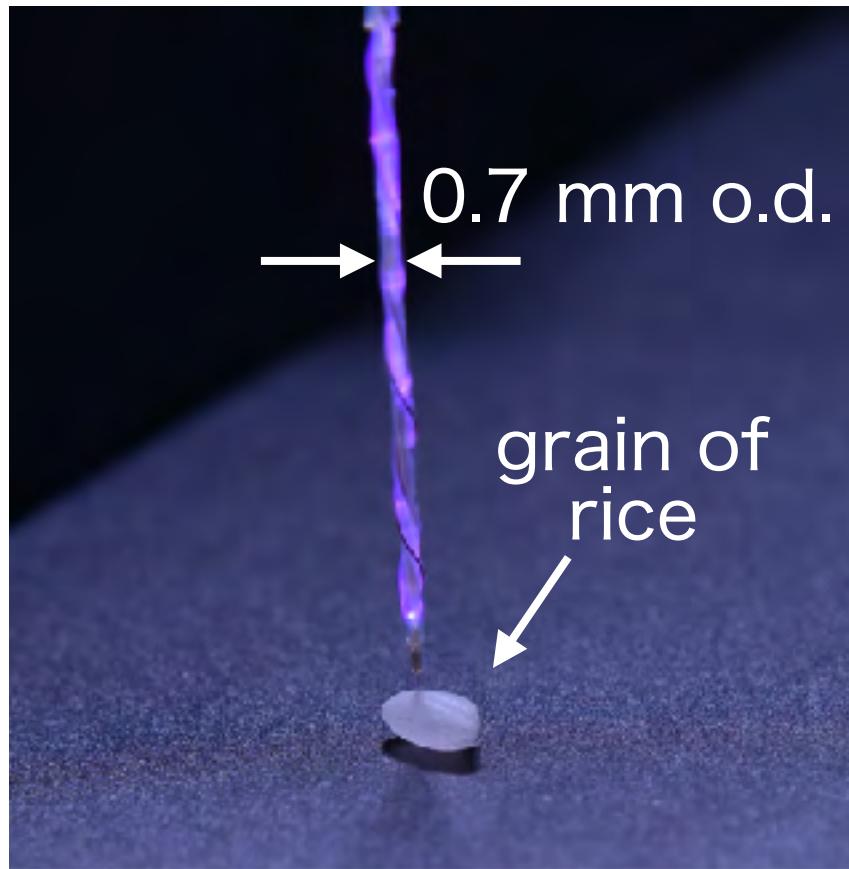


科 研 費
KAKENHI

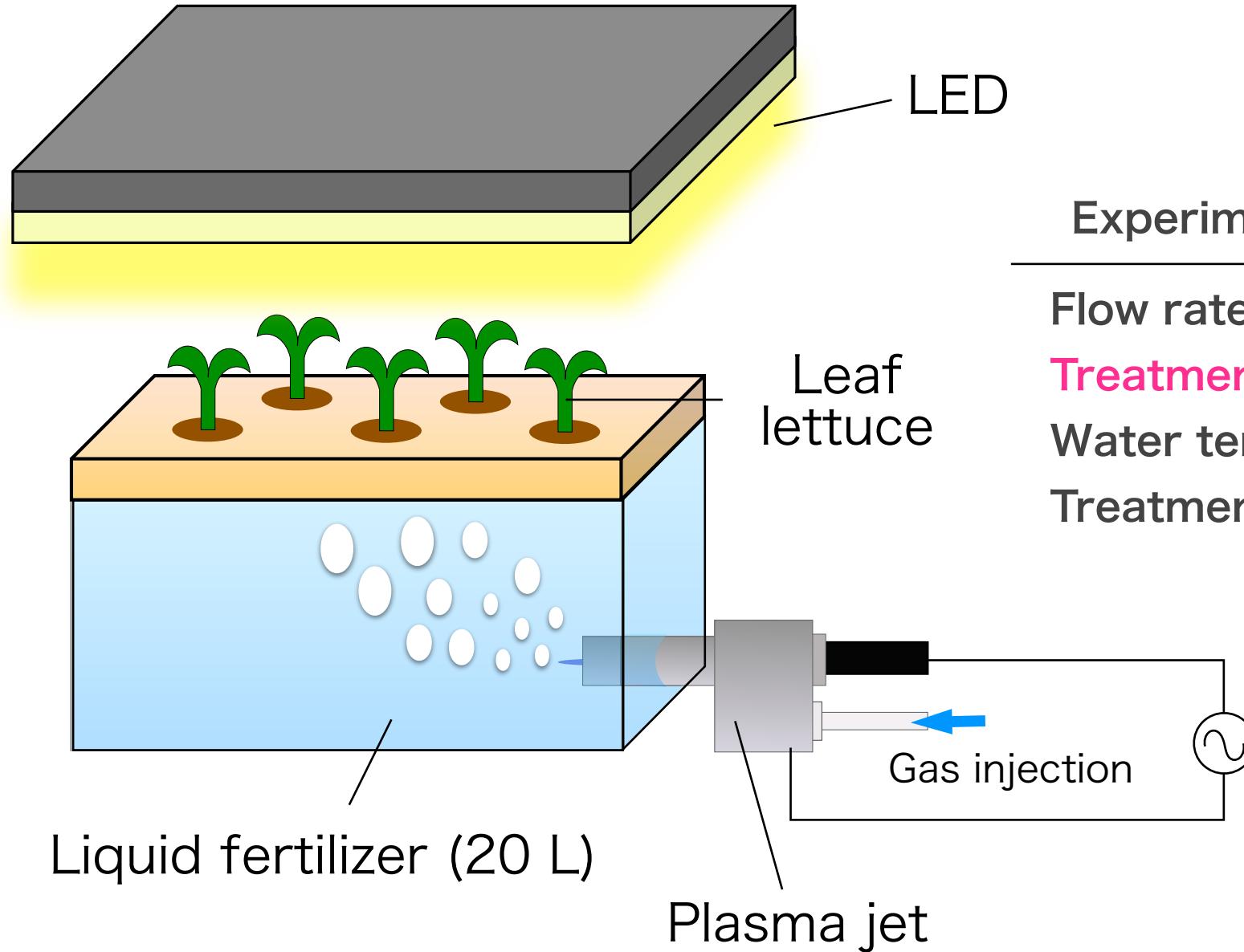
科学研究費補助金
挑戦的研究(萌芽)
2022.6～2024.3

- Plasma and laser are placed in a thick needle and inserted into the body.
- Analyze drugs at specific locations *in vivo* with high spatial resolution.
- Measure the time variation of the drug by leaving it inside the body.

Analysis of drugs in bio-simulated samples



Agriculture (Hydroponic) by plasma bubble-up water



Experimental conditions

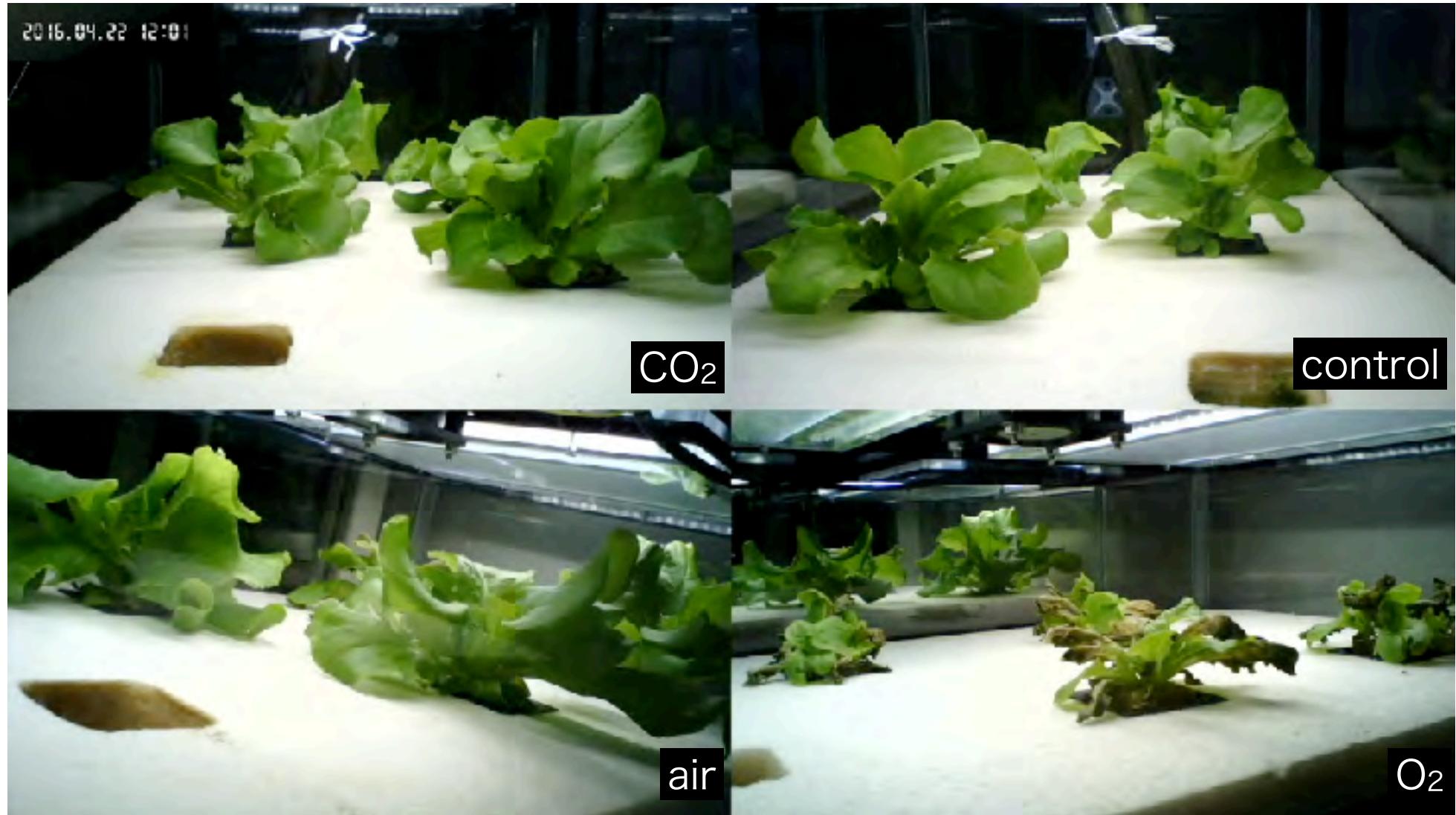
Flow rate : 5 L/min

Treatment : 2 min/day

Water temperature : 25 °C

Treatment term : 3 weeks

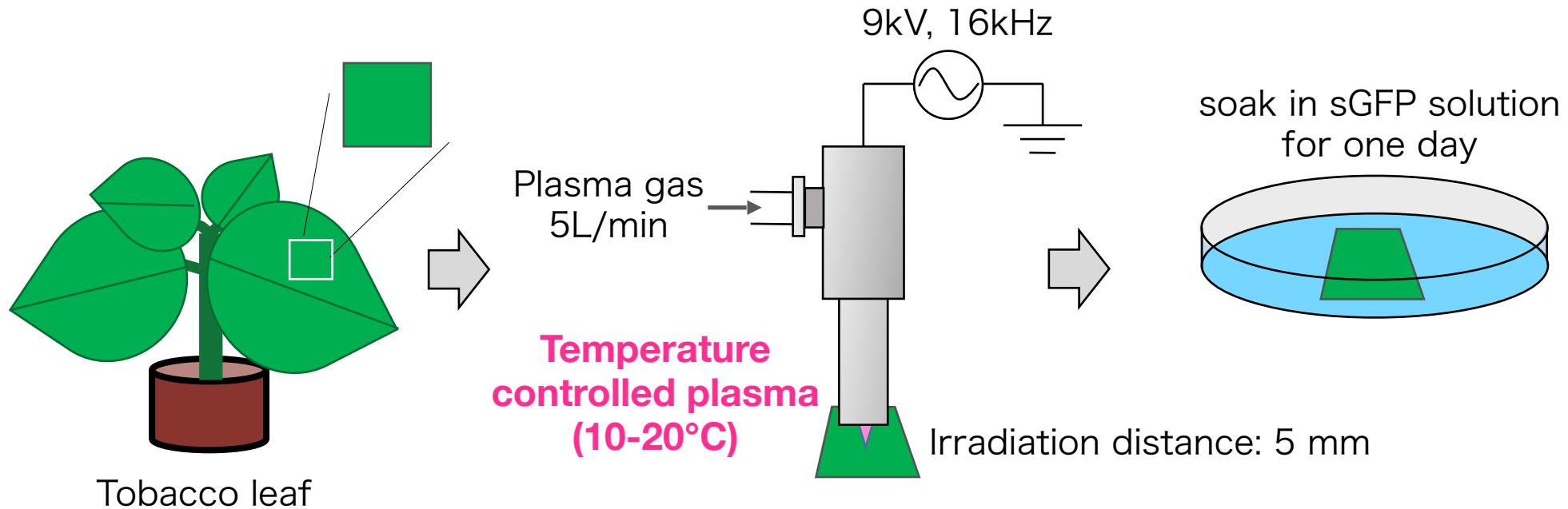
Agriculture (Hydroponic) by plasma bubble-up water



Lettuce harvested after 4 weeks



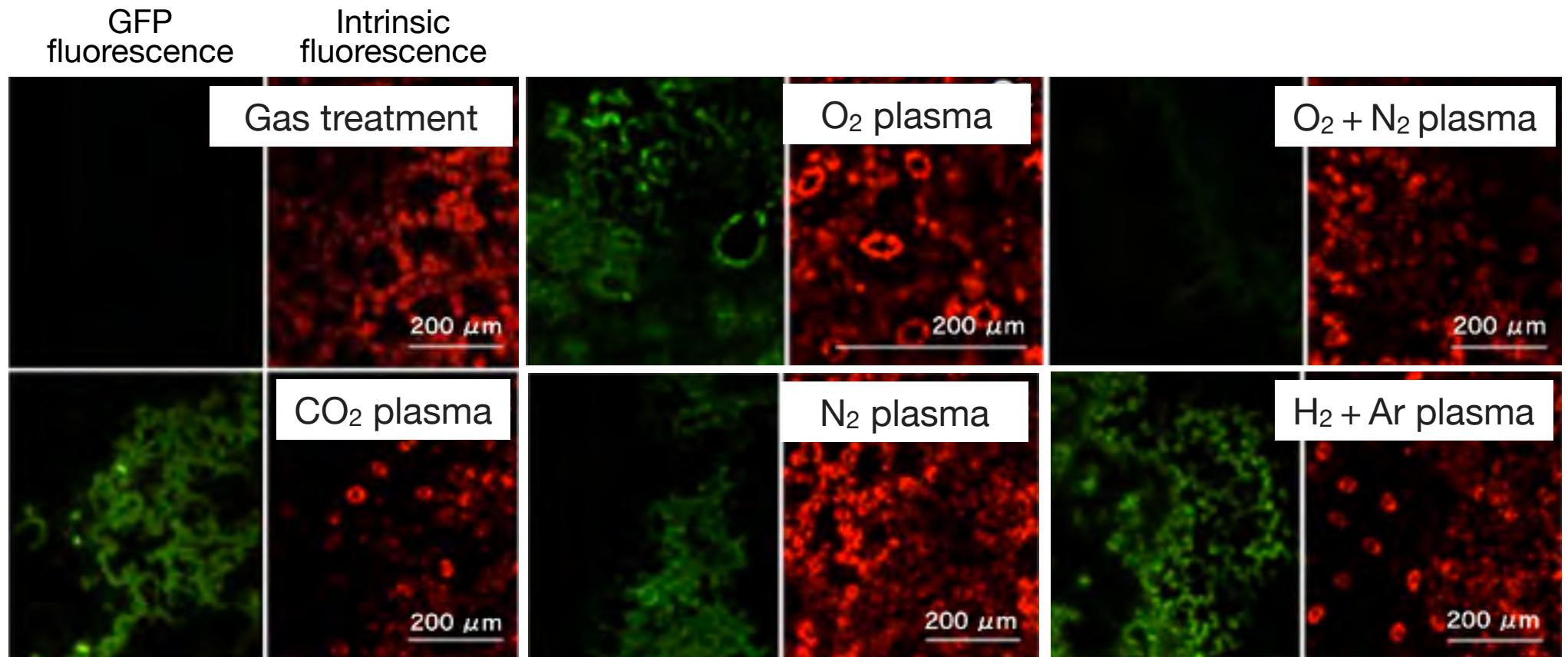
Procedure for introducing protein into plant cells



sGFP: green fluorescent protein

Molecular weight: 75,000

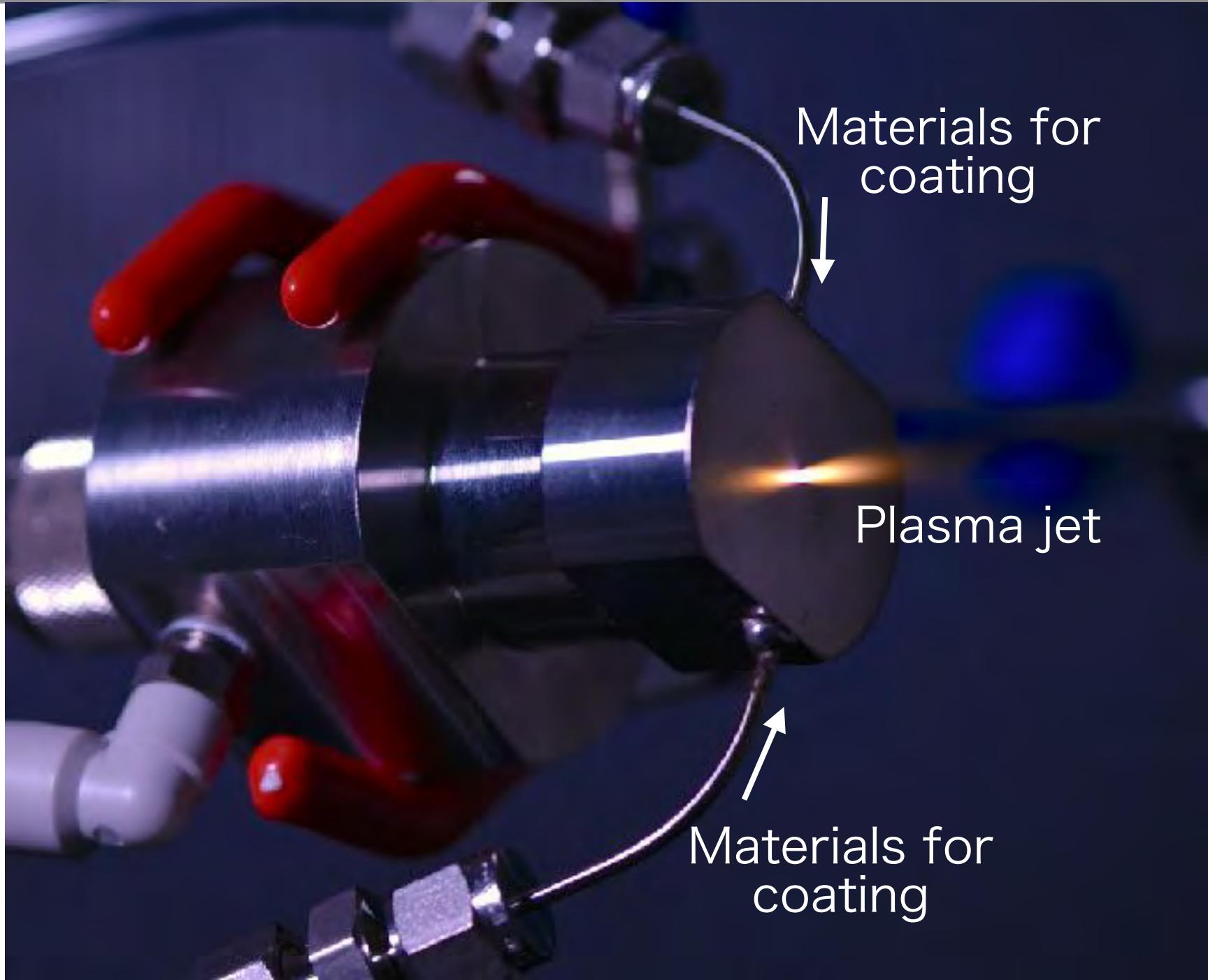
Observation of fluorescence with confocal microscope



Y. Yanagawa, A. Okino, I. Mitsuhashi *et al.*,
Direct protein introduction into plant cells
using a multi-gas plasma jet, PLOS ONE,
2, 12, e0171942 (2017).

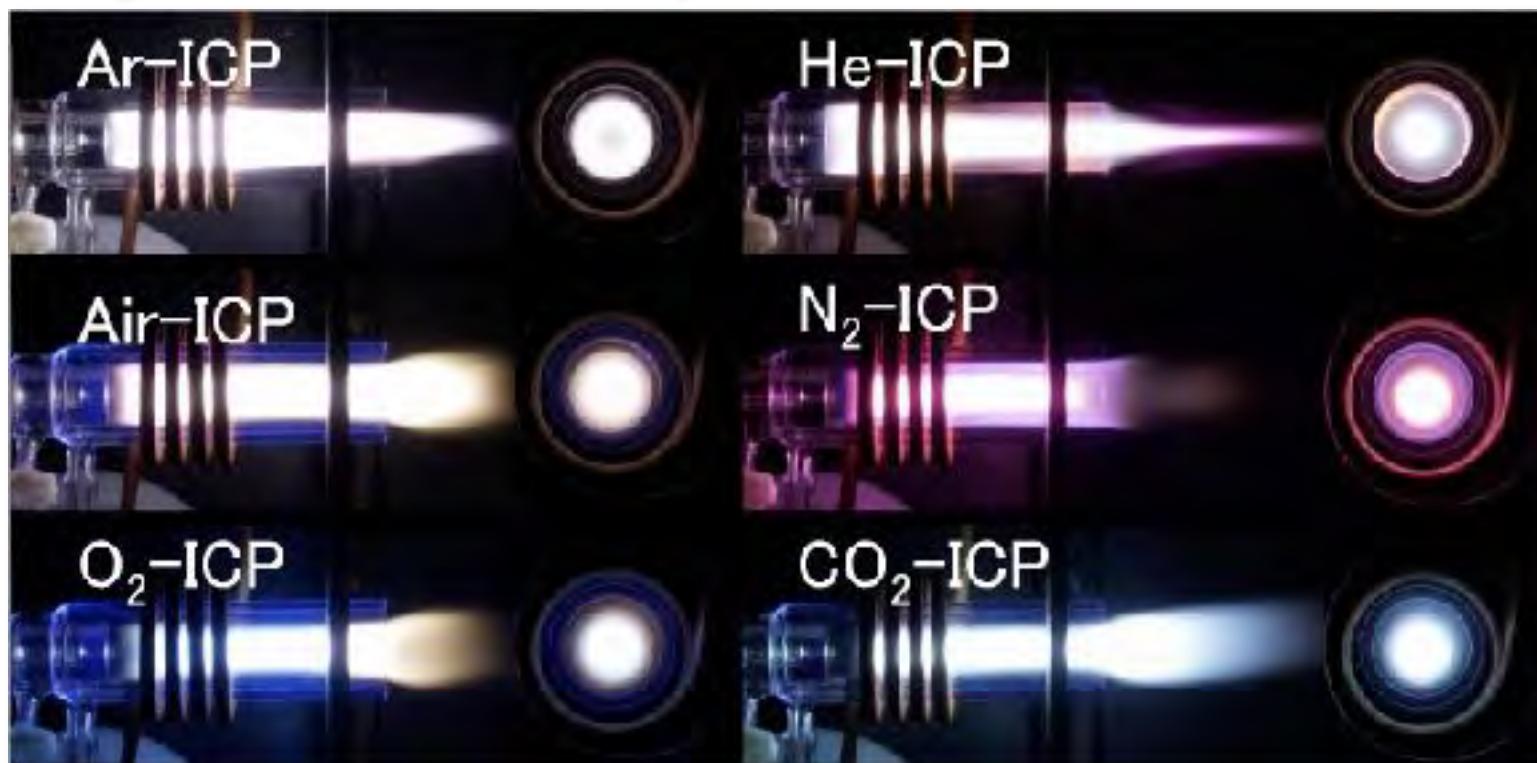
Currently we are conducting genome editing experiments using CRISPR-Cas9.

Plasma jet for atmospheric pressure CVD



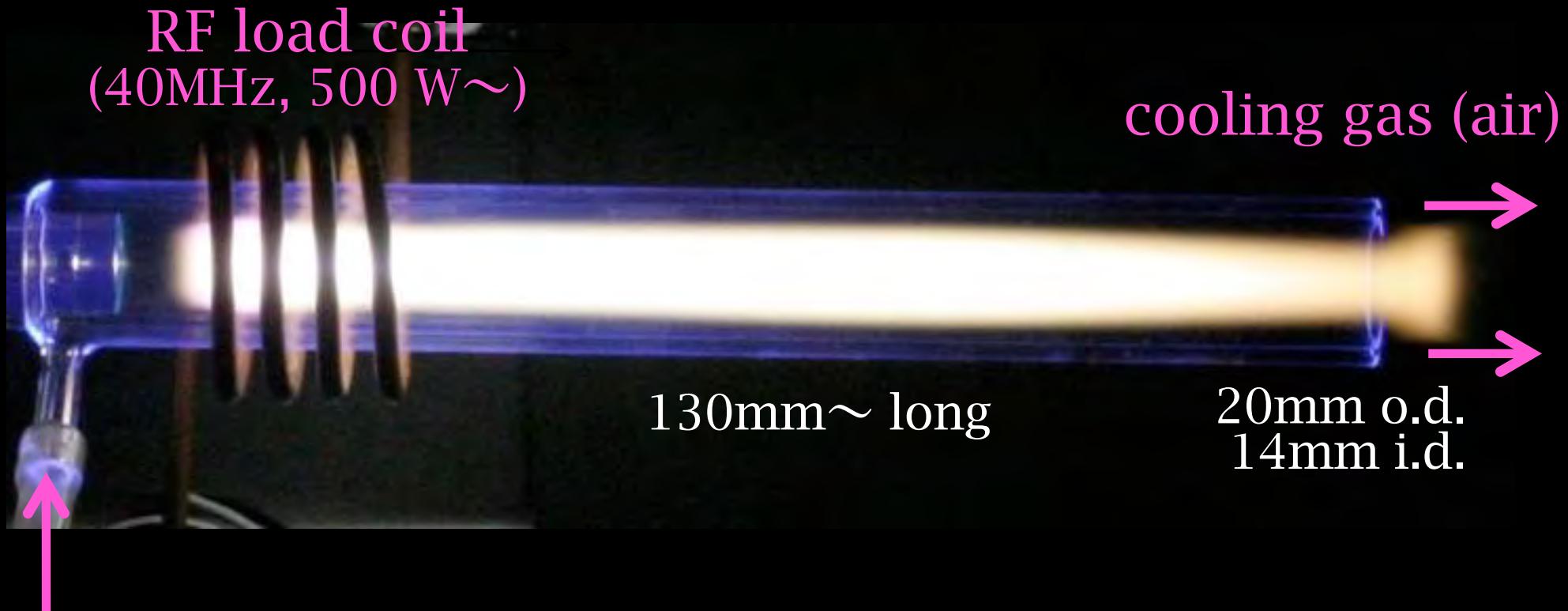
Atmospheric multi-gas thermal plasma

- ✓ Can generate **not only Ar but He, N₂, O₂, CO₂, N₂O, air and their mixture gas plasma** in atmospheric pressure.
- ✓ **High purity thermal plasma** because it's electrode-less source.
 - High gas temp : 3,000 to 8,000 K
 - High electron temp : \sim 10,000 K
 - High electron number density : $\sim 10^{15} \text{ cm}^{-3}$



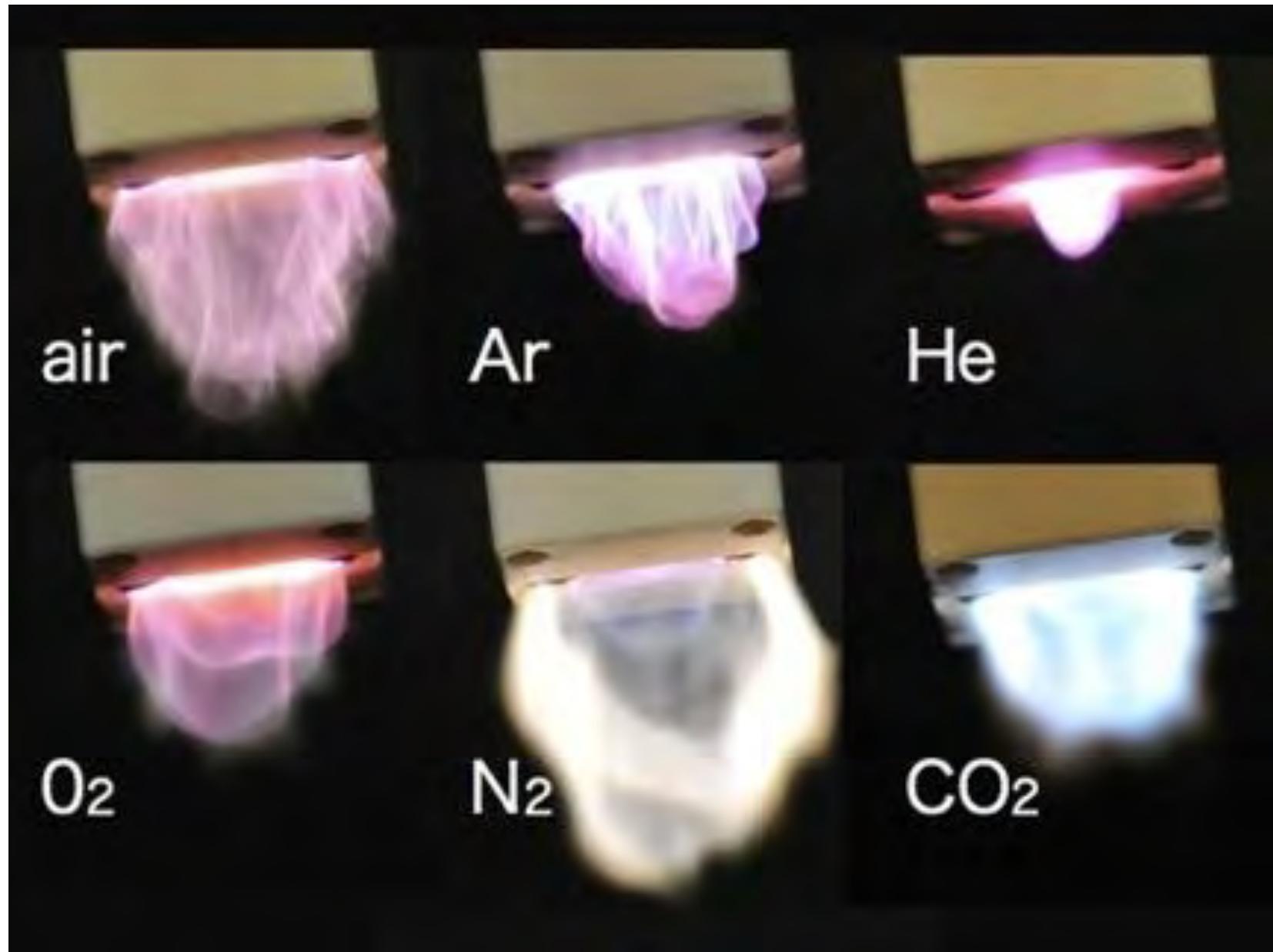
Only one device in the world!

Anesthetic gas atmospheric thermal plasma (Decomposition of Global Warming gas)

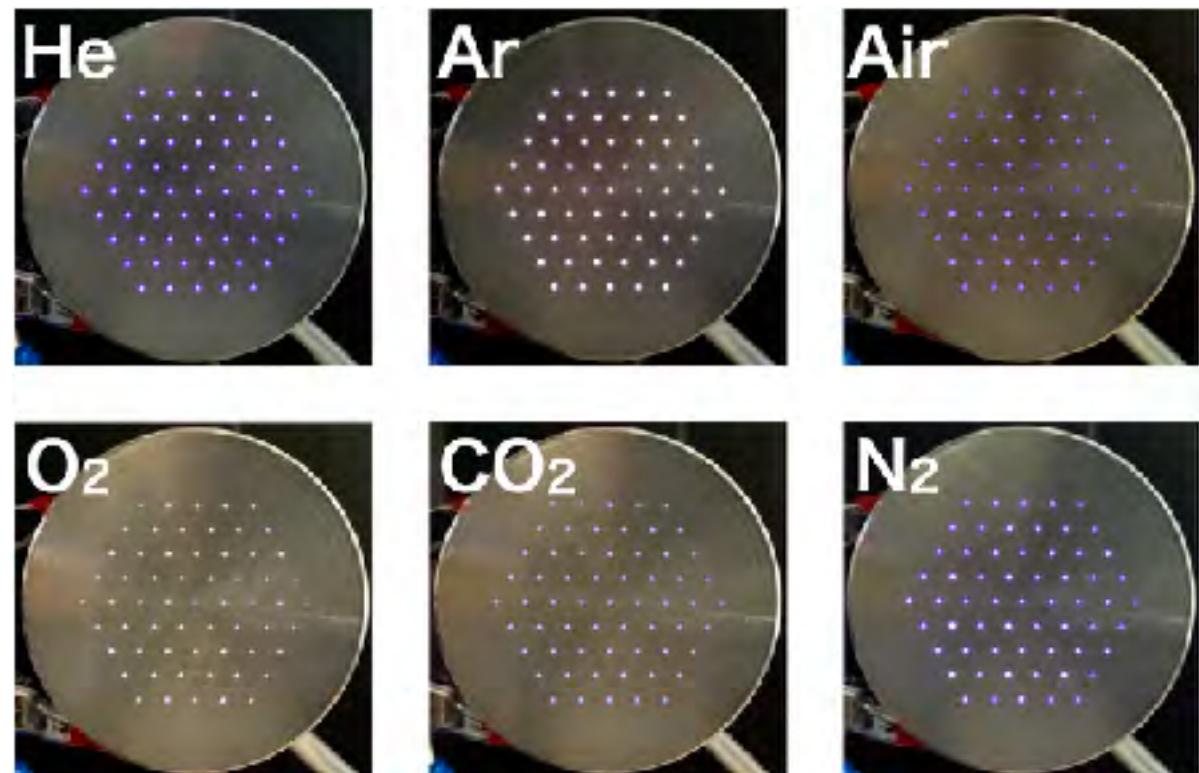


N_2O 4L/min + O_2 2L/min + buffered air 4 L/min
(for patient-safe exhaust)

Atmospheric multi-gas gliding arc plasma



Shower head type multi-gas plasma for surface treatment



Sheet-type multi-gas plasma



Air plasma



Nitrogen plasma



Helium plasma



Argon plasma

High power pulsed multi-gas micro plasma

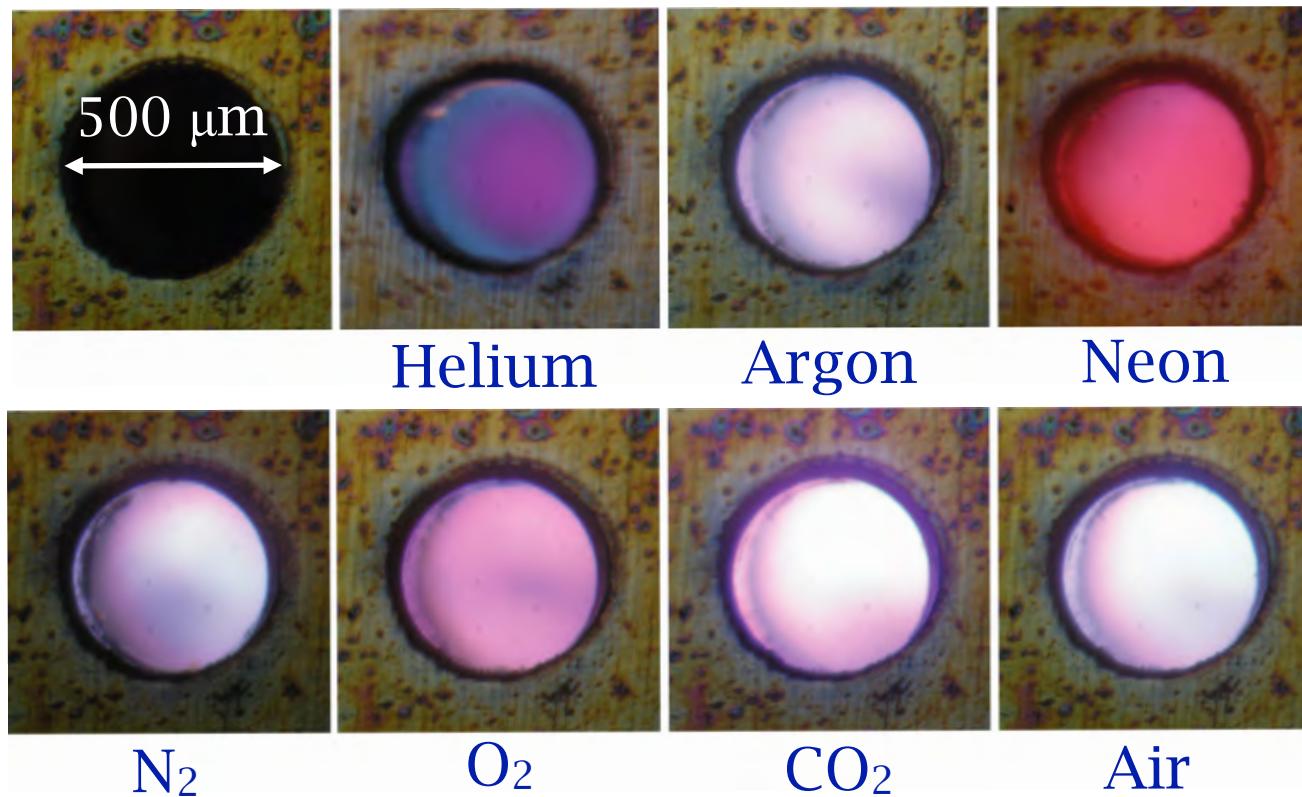
PAT.P

- ✓ Multi-gas plasma generation is possible
- ✓ High power drive up to 100 kW by pulsed operation
- ✓ Battery drive is possible ⇒ Mobile analysis/treatment
- ✓ Scale up is easy by two/three dimensional set up

High gas temp : 1,000 to 5,000 K

High electron temp : \sim 30,000 K

High Electron number density : $\sim 10^{15} \text{ cm}^{-3}$

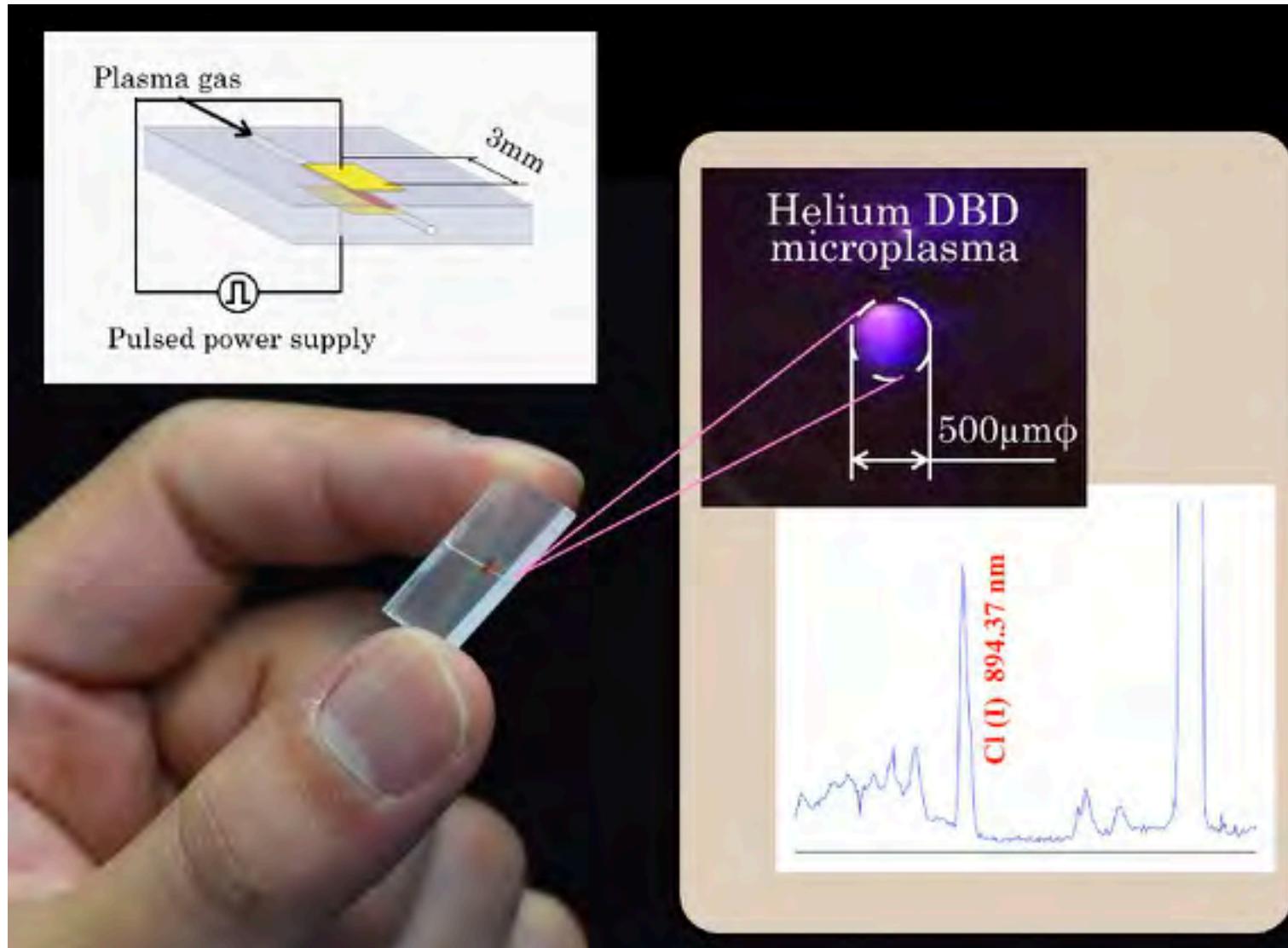


On chip plasma source using MEMS technique

Ken Kakegawa, Ryoto Harigane, Mari Aida, Hidekazu Miyahara, Shoji Maruo and Akitoshi Okino, Development of High-density Microplasma Emission Source for Micro Total Analysis System, Anal. Sci., 33, 505-510 (2017).



Best-Paper Award for Analytical Sciences 2017



Hemostasis by low temperature plasma



神戸大学 承認番号 : IVT15-05



Endoscopic hemostasis

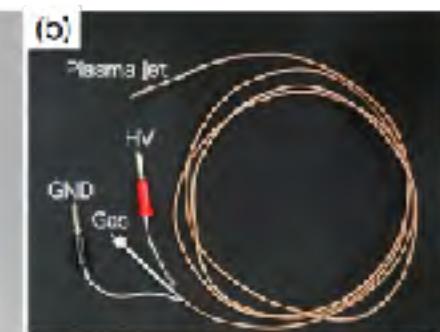
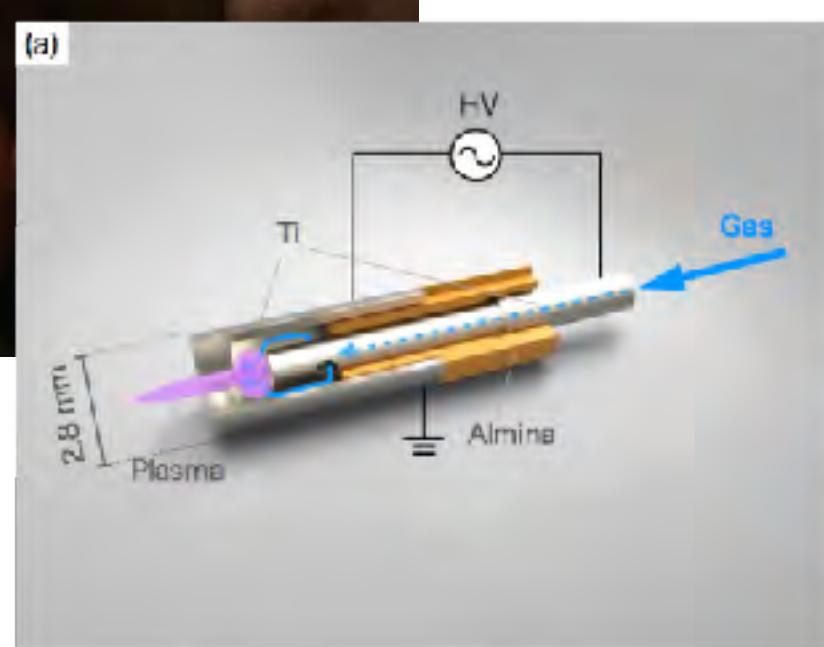
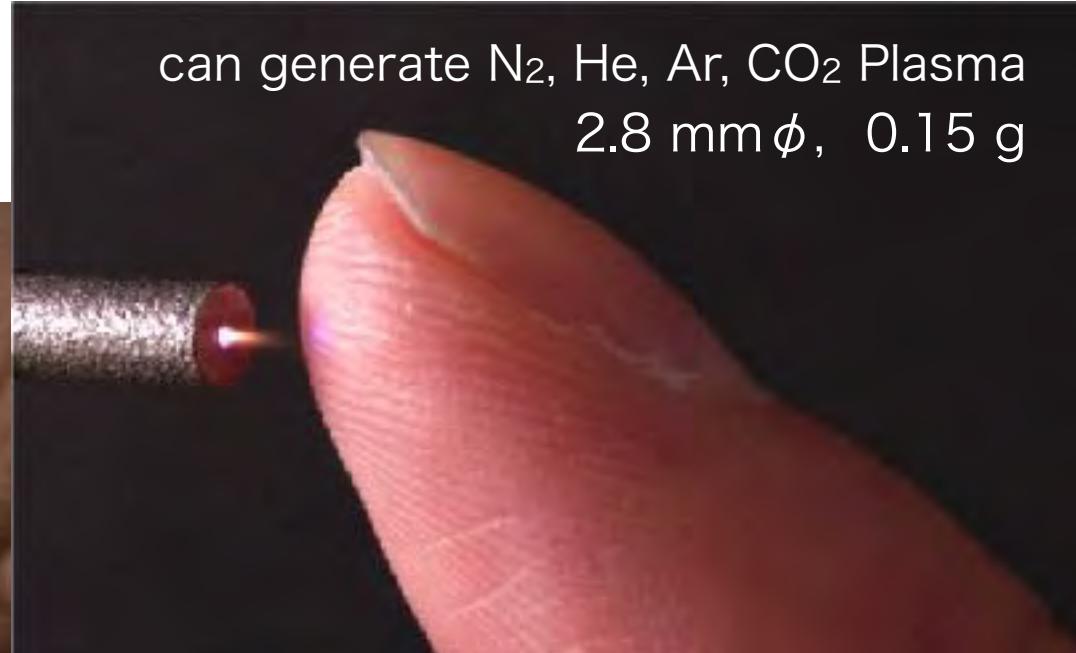


- Ulceration did not occur in low temperature plasma hemostasis

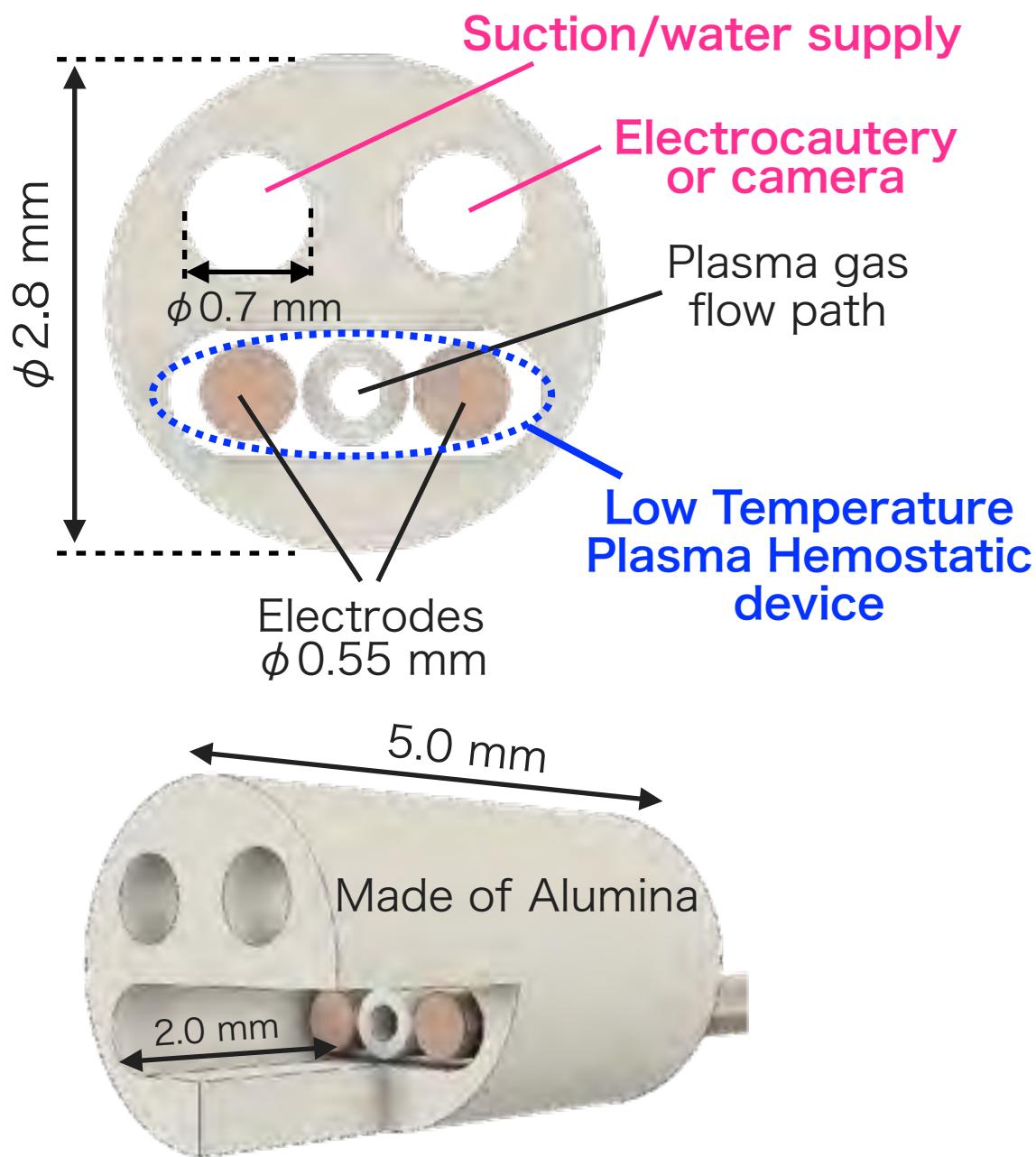
3D printed small plasma jet for endoscopic treatment

Toshihiro Takamatsu, Hiroaki Kawano, Hidekazu Miyahara, Takeshi Azuma and Akitoshi Okino, Atmospheric nonequilibrium mini-plasma jet created by a 3D printer, AIP Advances, 5, 077184 (2015).

can generate N₂, He, Ar, CO₂ Plasma
2.8 mm ϕ , 0.15 g



Multifunctional endoscopic hemostatic device



CO₂ Plasma
(1.0 L/min, 2.5 kV, 50 Hz)

Highly durable water repellency fishing lines (P-Ion)



MUSLARD II

開発に携わった東京工業大学の宮原秀一博士と、テスター久保野孝太郎氏による「プラズマイオンテクノロジーについて」などが予定されている。スケジュールの詳細は公式HPをチェックしよう。



プラズマ装置と宮原秀一博士

ROCK HUNTER II

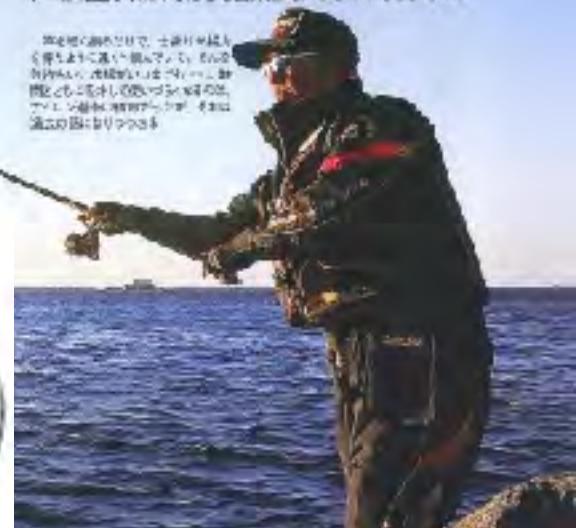


**ナイロン道糸に
耐久性という鎧を!**

ナイロンラインの宿命・吸水劣化を克服する**プラズマイオンテクノロジー**進行中

実的時、ナイロン道糸は時間経過とともに海水処理をほどこしたコーティングが落ち、強度が下にくくなったり伸びが見下する。だが、脱した部分を切りながら新しいところを被る。それが当たらぬ立った。しかし、サンラインが開發を進めるプラズマイオンテクノロジーが確立すれば、そんな心配は無用になるのがちじれないと。

海水場で海水が付くと海水のように濡れてしまう。それを海水から洗濯しないとまづいい。海水をどうにか落として洗濯する方法は、ナイロン道糸に付けるアーチが、それは海水の因にかかりつきる。



Shooter
MACHINEGUN CAST

On sale in Japan/US

Okino Lab., Tokyo Tech.

Development of original atmospheric plasma sources

- Multi-gas high temperature plasma
- Multi-gas low temperature plasma
- Linear type plasma, Large sized plasma, Microplasma
- Temperature-controllable plasma

Application for sensing/analysis

- Droplet nebulizer for single cell elemental analysis
- Measurement of surface adhesion materials
- Ultra high sensitive plasma detector for GC

Application for medical/environmental field

- Plasma medicine (Sterilization, Blood coagulation,,,)
- Application for Life science/Foods/Agriculture
- Direct protein introduction into plant cells
- Decomposition of waste/hazardous gases (N_2O , EOG, salin)